

Liberty READY CUT Homes

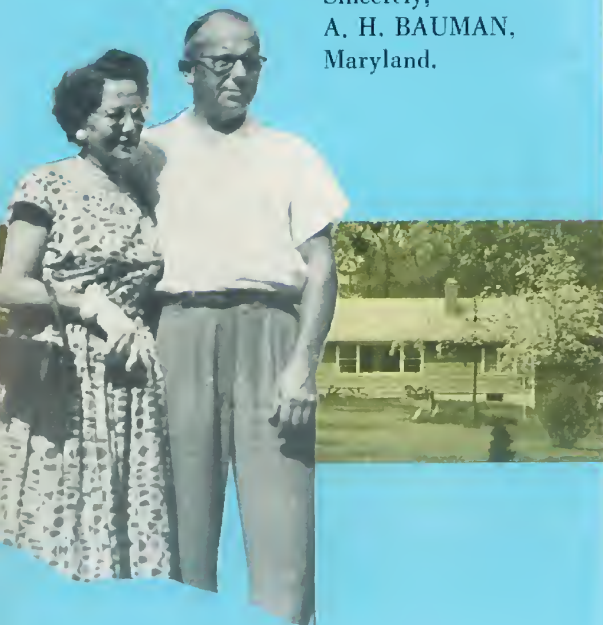


YOUR INTRODUCTION

to a revolutionary new building method...

THE BAUMANS WRITE: "Our home has become a landmark in the short period it has been built. Everyone refers to our place as 'That pink house on Ritchie Highway.' We've been told ours is one of the prettiest homes in Maryland."

Sincerely,
A. H. BAUMAN,
Maryland.



*Liberty owners
are thrilled with
their homes...
have highest praise
for the Liberty
Ready-Cut System*



**You too can own a beautiful
Liberty home this year...**



"A new house needs to be 'lived in' to get an idea how it's going to stand up. We haven't a complaint. There are no cracks of any kind. I do wish more people would build Liberty Homes."

MR. HAROLD G. STEVENS, Vermont

"Final tabulation of all expenses has placed the actual cost of our Liberty Home below appraisal by more than 35%. If only we could properly convey our satisfaction and feeling of accomplishment in building a Liberty Home."

MARTIN VAN HOUT & FAMILY,
Wisconsin



"We moved into our new home two weeks ago and it is absolutely beautiful. Everything came out better than we expected and even superior to many homes built by professional contractors. In only two months we have had four offers to sell — each time in the \$25,000 bracket."

MR. RAYMOND
HERBOWY,
New York

- ☀ THERE'S A LIBERTY HOME TO FIT YOUR NEEDS
- ☀ THERE'S A FINANCE PLAN TO FIT YOUR BUDGET

Over 25,000 people are proud and happy owners of Liberty Homes. They live in all parts of the country . . . Maine to Alaska . . . California to Florida. Many became Liberty homeowners years sooner than they dreamed possible. Some of these folks built their homes themselves, with the help of friends. Some hired help for all or part of the work. For a great many, this was their first experience in building . . . yet, in every case the results were the same . . . thousands of dollars saved . . . a home to be proud of. Your Liberty Catalog shows how you, too, can be the proud owner of a spacious, distinctively styled home . . . at tremendous savings.

...and save as much as

\$5000⁰⁰



"Our house arrived in fine shape. After three days all the walls were up and we had no trouble getting every piece in the right place. We're doubly proud of our home because the work is primarily our own."

MRS. KENNETH E. CHAPMAN, Nebraska



"We have the only new house in town that hasn't ended up with cracked walls and ceilings, thanks to the wonderful materials. If the next addition is a girl, we'll need an extra bedroom in our Liberty."

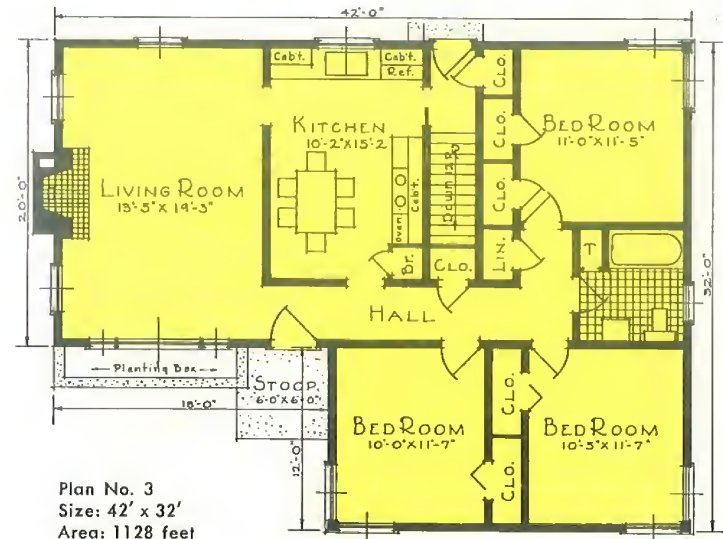
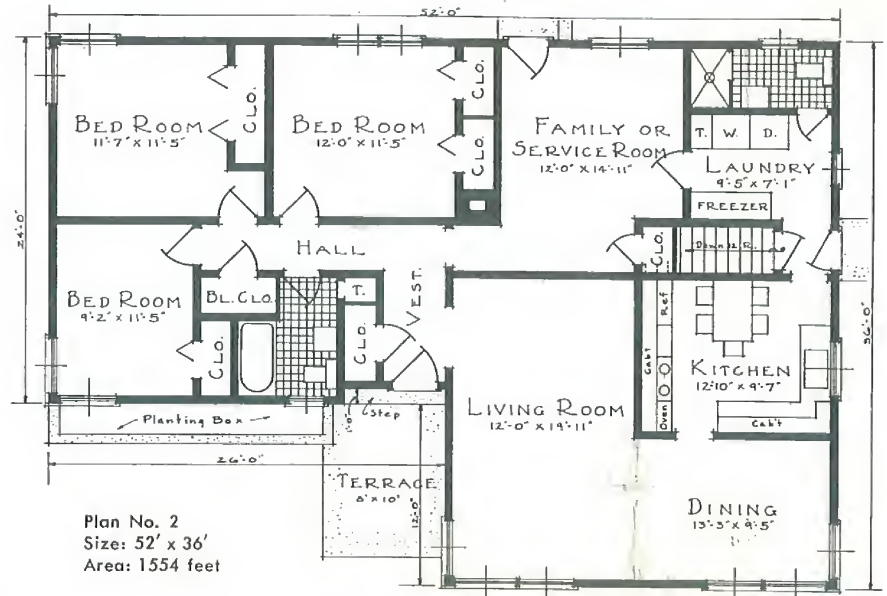
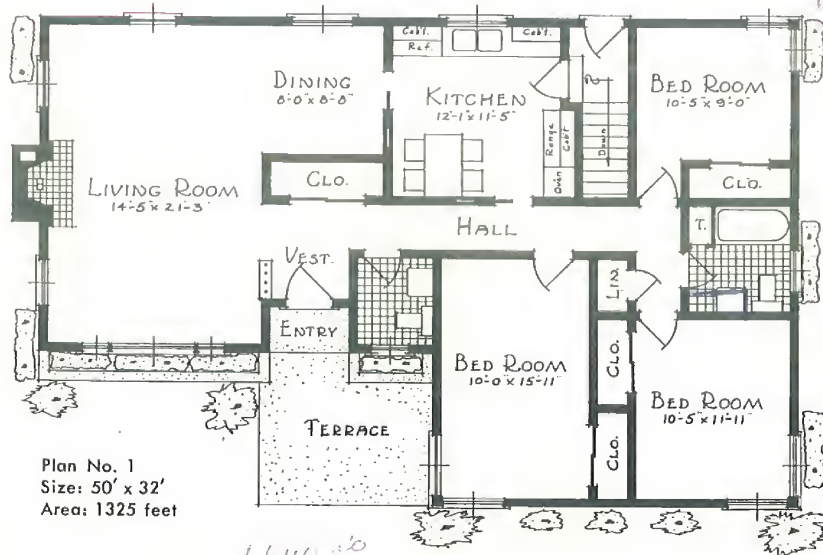
MRS. L. D. PIERCE, Maine



the glendale

I like this one. ✓

Available in three exquisite plans, the Glendale features graceful, sweeping lines and wide, projecting eaves. Minor alterations can be made to suit your special needs. For instance, in Plan No. 1, the dining area can be added to the kitchen at no extra cost. Also, the Family room in Plan No. 2 can easily be converted into a fourth bedroom if desired. Be sure to write for complete specifications for this home today.

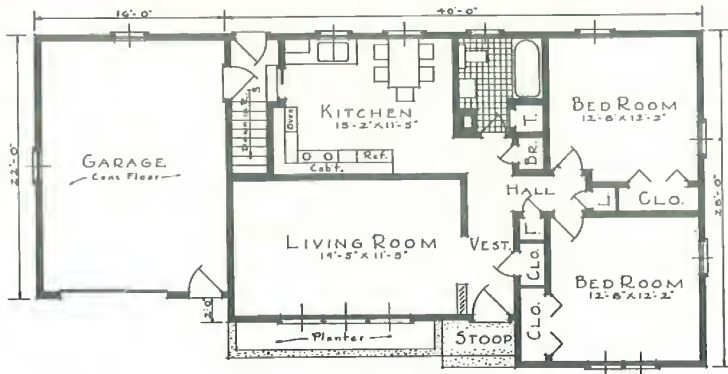


the crestwood

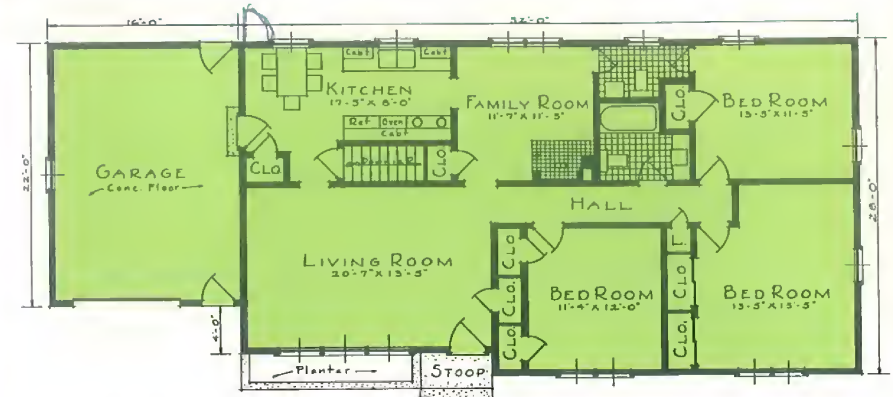


Regardless of your budget, never compromise on quality when it comes to choosing a home with a future . . . a home to fit your family needs . . . one that will enhance in value as time goes on. Liberty provides you with this opportunity. Nowhere can you find greater value . . . greater satisfaction.

The Crestwood is offered in two distinctly different floor plans. Plan No. 1, with two bedrooms, is for the smaller family while the Plan No. 2 provides three bedrooms in addition to the large family room.



Plan No. 1
Floor area — House 1024 feet
Garage 352 feet



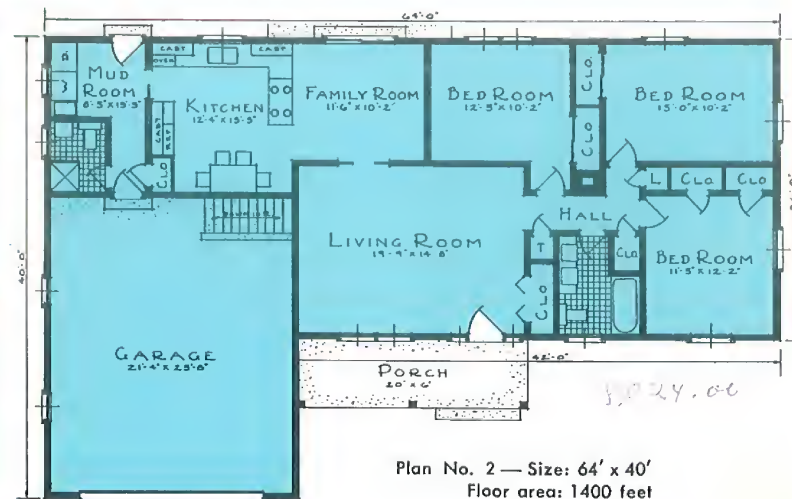
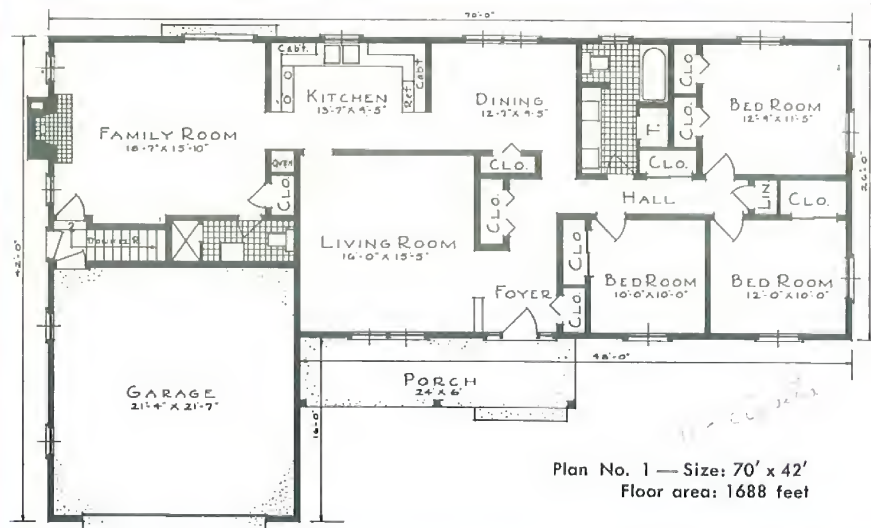
Plan No. 2
Floor area — House 1414 feet
Garage 352 feet

the manchester

\$ 8,966.00



Beautiful — Colonial Ranch design — as modern as tomorrow with all those desirable features combined to make this home — the Manchester — a wise choice. Imagine, a large family room with wide sliding glass doors opening onto a rear terrace, so delightful for real family living — all at a cost you can afford due to the many savings Liberty assures.

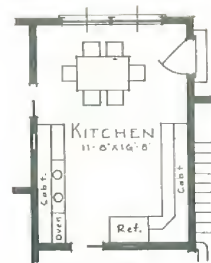
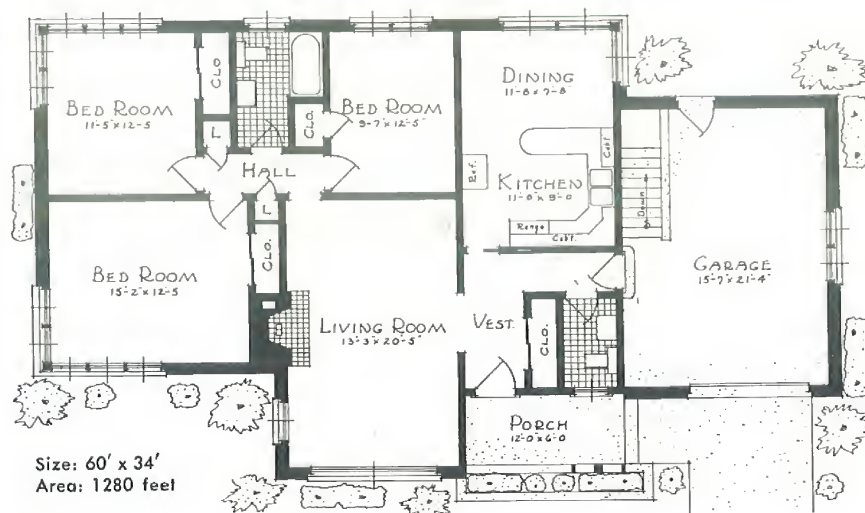


the monterey

This imposing design with its low rambling roof and broad projecting eaves embodies every feature considered essential in a home planned for present-day Gracious Living. The covered porch, finished on two sides with matched vertical boarding, provides a delightful contrast to the brick, siding or stained cedar shingles you may choose for the balance of the exterior. Eye-level awning type windows are featured in the bedrooms. Write for the detail specifications.



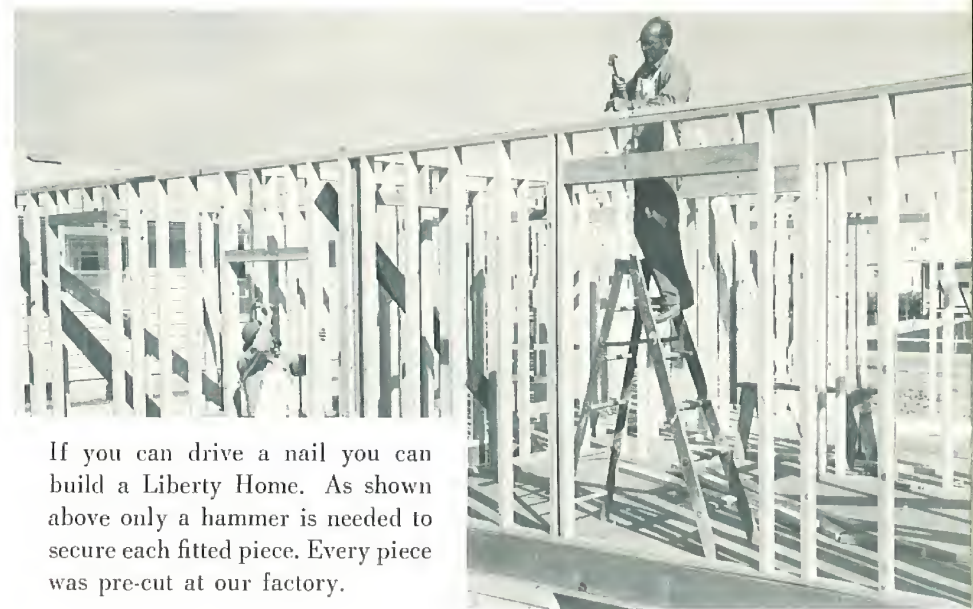
An interior view of the exquisite Monterey picture window



Alternate kitchen arrangement available for the Monterey.

a **LIBERTY HOME** is
a revolutionary new method
of building . . . a fool-proof
way for individuals and
contractors to save
thousands of dollars

A Liberty Home is not prefabricated . . . it's Ready-Cut . . . with every piece numbered and cut to exact size ready to nail into place. This eliminates all the pitfalls and delays inherent in erecting a custom home. The Liberty way is the easiest and most economical home building method in America.



If you can drive a nail you can build a Liberty Home. As shown above only a hammer is needed to secure each fitted piece. Every piece was pre-cut at our factory.

This workman is positioning a roof rafter. Note the tight miter fit. All he needs to do is nail in place.



FOR INDIVIDUALS OR CONTRACTORS . . . the Liberty way is the fastest, easiest way to build a quality home. Everywhere in America individuals and contractors are turning to the Ready-Cut method. Why? Because a manufactured Ready-Cut home can be completed 50 to 60 days sooner than a conventional home of comparative size . . . and with a smaller working force. Material costs are known to the exact penny, and the individual or contractor is working with proven plans, accepted throughout the country.

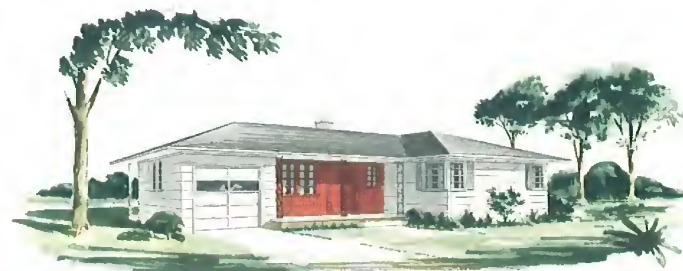
REMEMBER

Liberty Homes are architecturally correct in every detail.

the belmont . . . exciting . . . designed to suit your taste



The Belmont is not only available in two floor plans, but can also be purchased with various roof styles and exterior treatments as shown at the right. Minor adjustments can also be made on the floor plans, such as adding the dining room area to the kitchen, increasing the depth of the rear porch, enlarging the garage for two cars. Write for complete specifications for this unusual home.



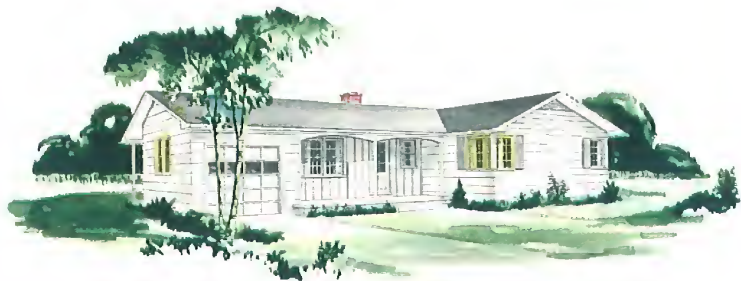
If you prefer hip roof styling as shown above, it can be furnished at no extra cost.



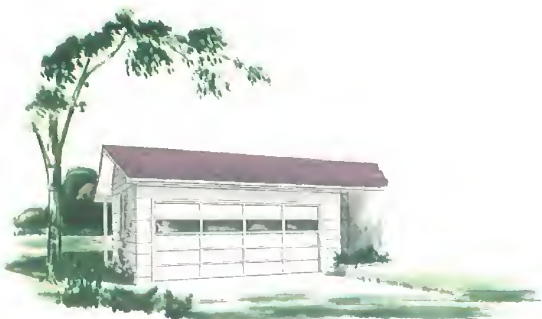
Would you like a different exterior siding treatment? Consider wood shingle shakes with vertical boarding in a variety of colors.

REMEMBER

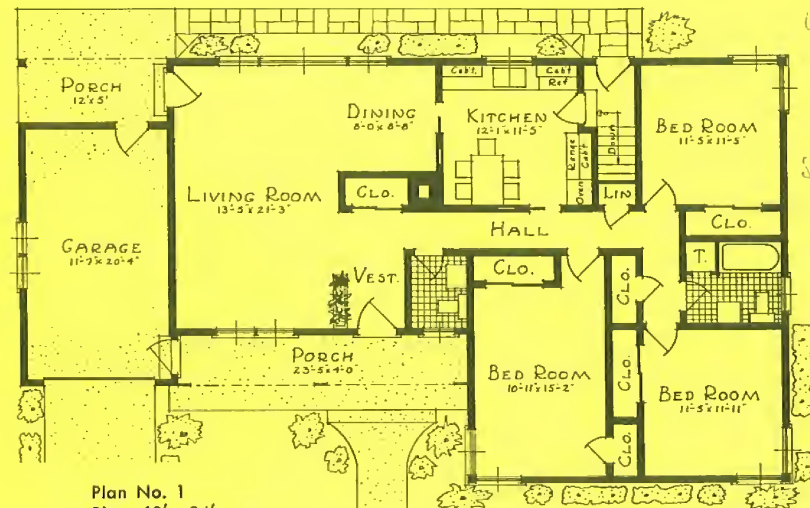
. . . Liberty takes the worry out of building . . . leaves the fun in



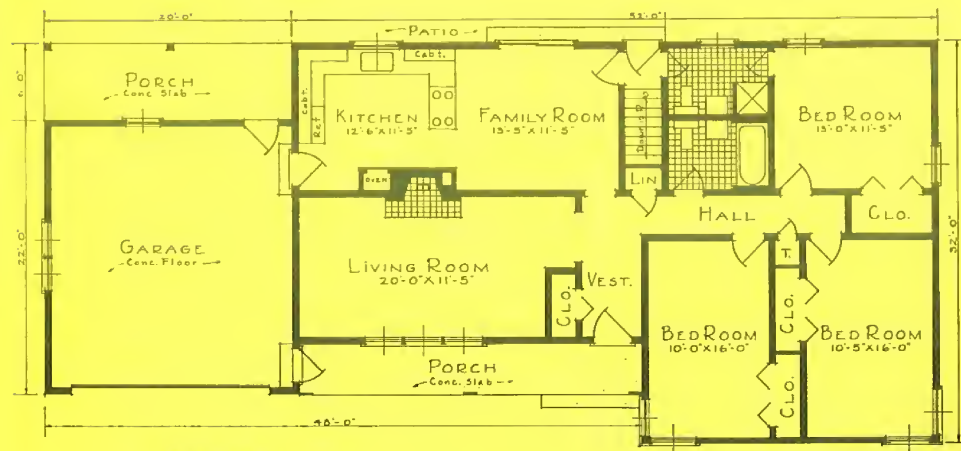
Colonial styling is very popular. At slight added cost, this styling is available for the Belmont design.



A 2-car garage is furnished with Plan No. 2 and is available, at an added cost, on the Belmont No. 1.

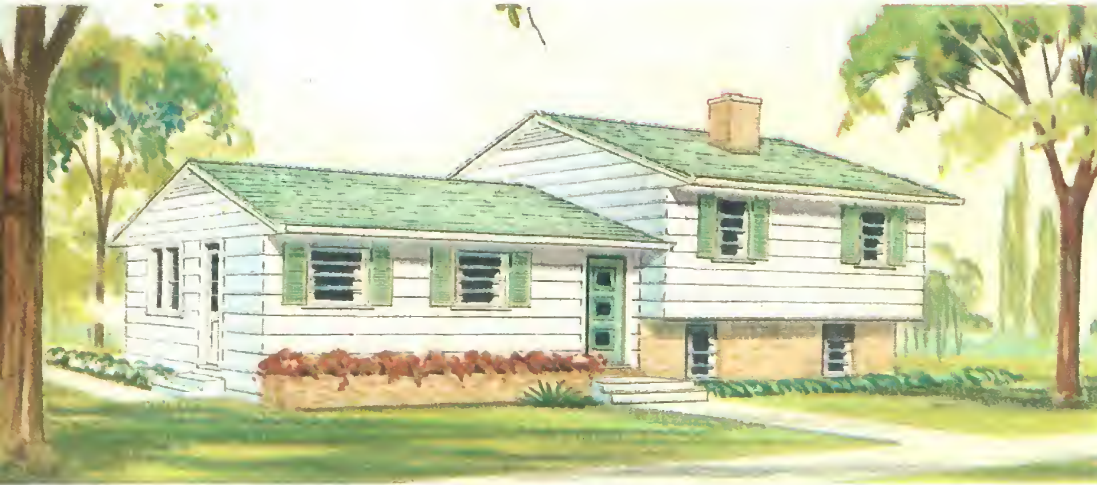


Plan No. 1
Size: 62' x 34'
Area: 1412 feet

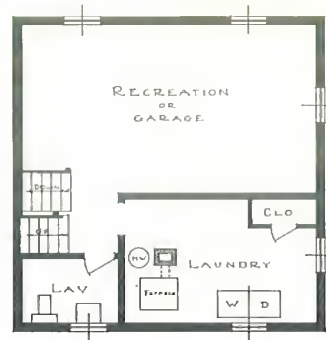
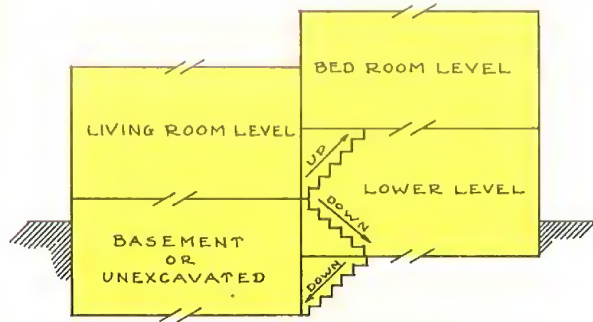


Plan No. 2
Size: 72' x 32'
Area: 1440 feet

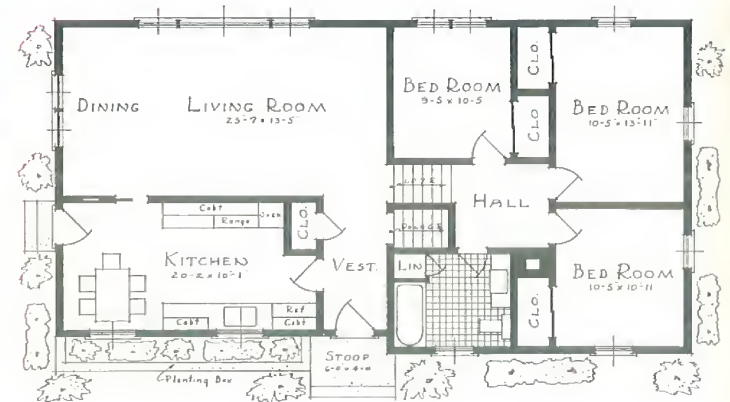
the penfield



Modernity, economy, simplicity . . . that's the Penfield. This smart split-level beauty features a huge living room with oversize picture window. The kitchen, with side exterior entrance, is the last word in convenience. Note the bedroom level is six steps above the living area, affording complete privacy. With the Penfield, it's an easy matter to locate the garage beneath the bedrooms, and the lower level makes a wonderful utility and recreation room.



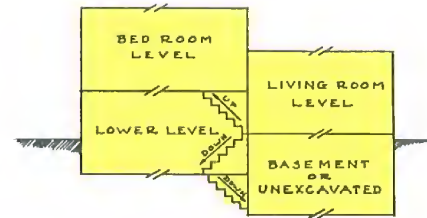
Liberty prices include material for the two top levels, plus windows for lower level.



Size:
50' x 26'

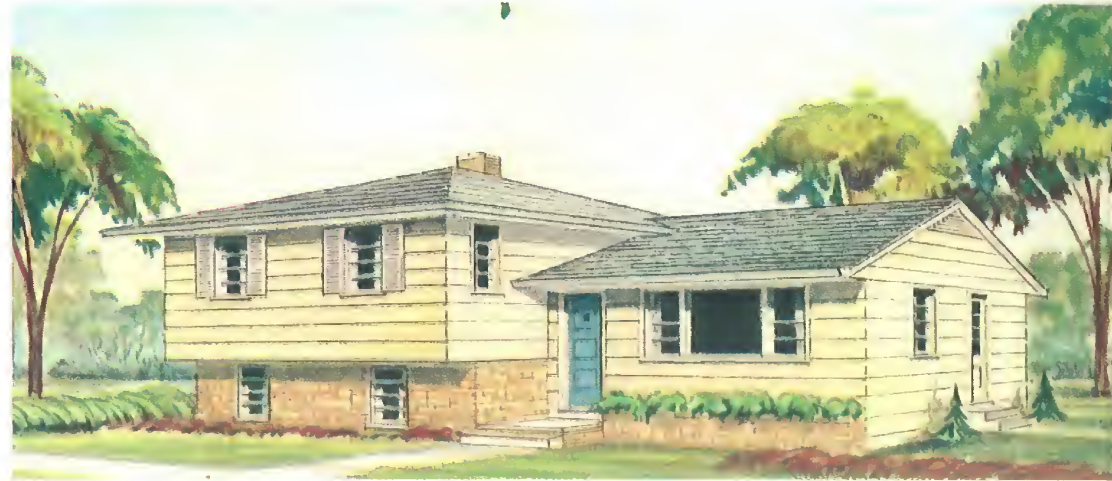
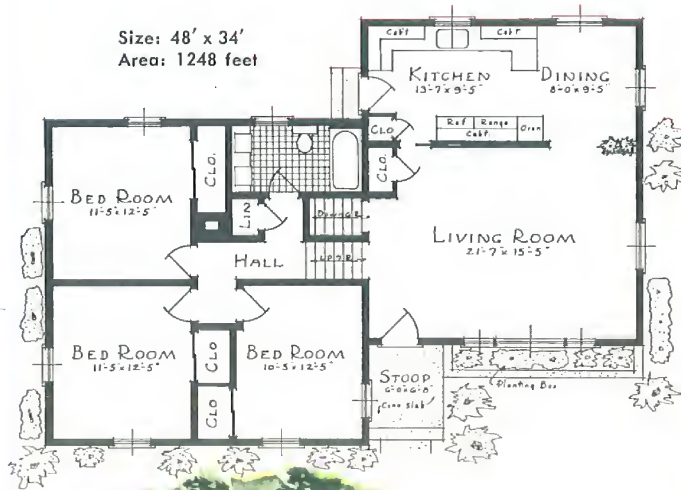
Area: Upper 2 levels
1265 feet

the brookfield



To the left is shown a cut-away of the possible levels in the Brookfield.

Size: 48' x 34'
Area: 1248 feet



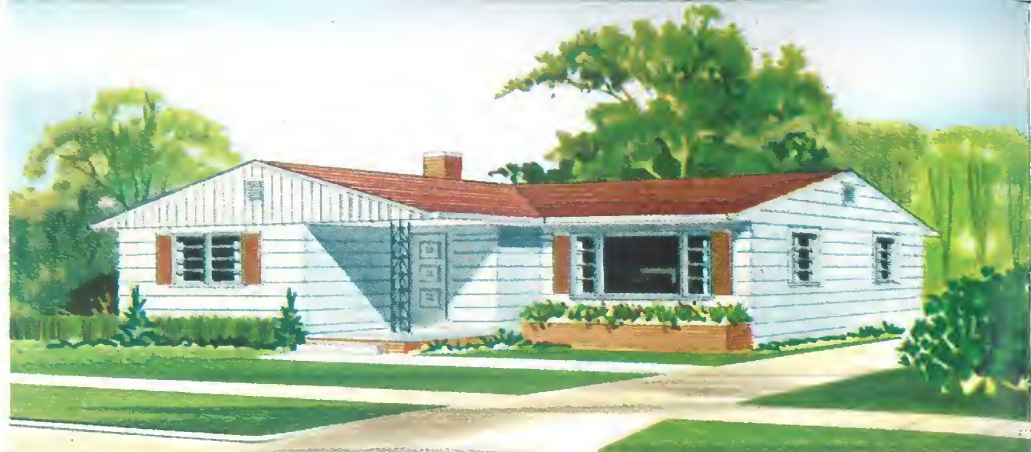
This beautiful split-level home retains the low, rambling appearance of a ranch home, yet satisfies those who prefer the bedrooms at a higher level. The basic price includes materials for the living room level and the bedroom level, plus windows for the lower level as shown. A very important feature of the Brookfield is that it can be built on a level or sloping lot. If built on a sloping lot, a garage could be located under the bedroom level as illustrated at the left.



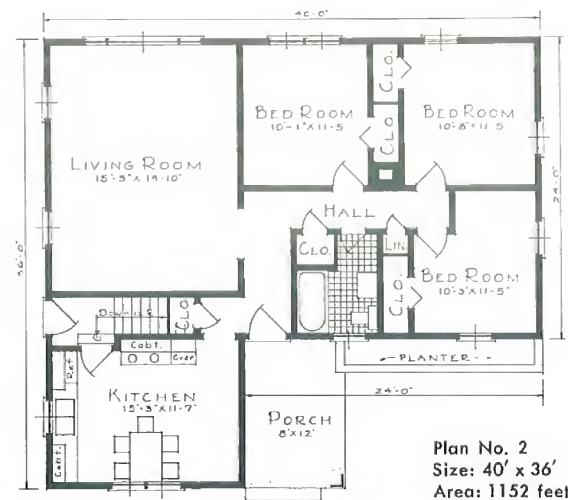
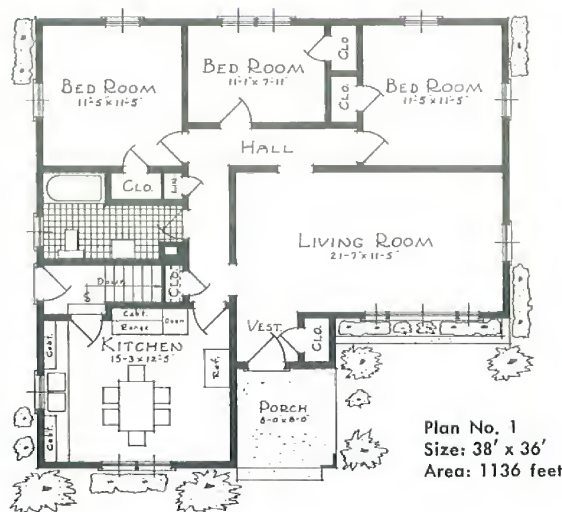
REMEMBER

Liberty Homes are not prefabricated . . . they are custom built

the hawthorne

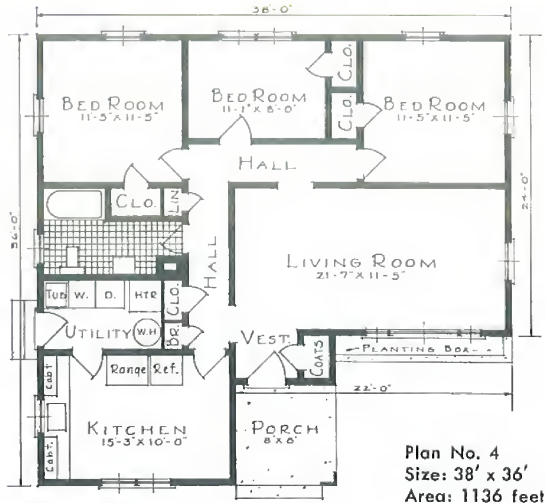
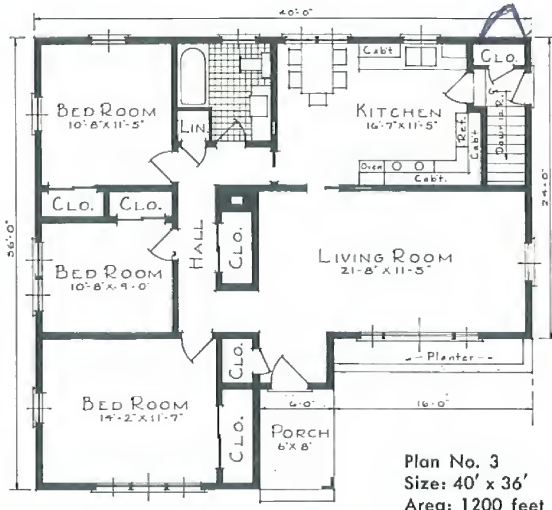


Available in four distinctive floor plans, this popular three-bedroom ranch home has irresistible charm. The long, low planter box, large picture window, covered entry, and ornamental iron porch column give it exciting eye appeal. All plans feature a gable roof. However, Plan No. 1 and No. 4 are available with a hip roof as illustrated at the left, at a small added cost which will be quoted on request.



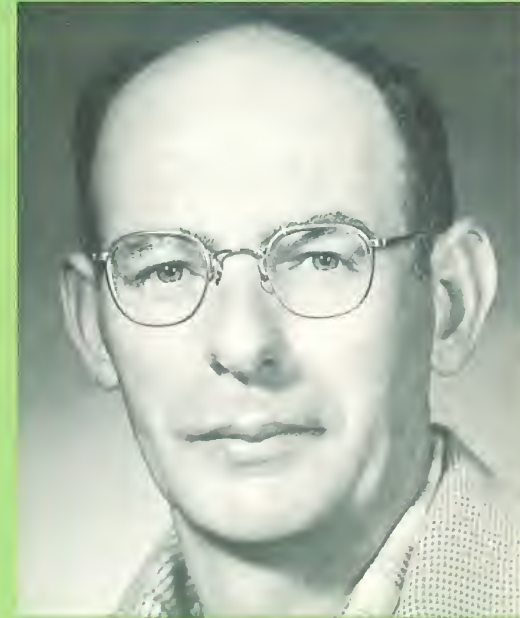
3.

6039.00



contractor Bob Geiger

Says...



Robert Geiger, Ohio

"As you know, I have built many Liberty Homes in the past few years, and they certainly are all you claim them to be. With Liberty materials, I can build a much better home, at less cost, than I can with local materials. They are a much stronger home because they are precision-cut to fit properly. Much better than anyone could cut them to fit on the job. And Liberty Homes require very little skilled labor to erect."

your life in your Liberty Home

If you believe that real living is more than a car, a job and a house, you can readily understand the contentment and satisfaction of owning a Liberty Home. It embodies all of the concepts of modern living . . . individuality, spaciousness, economy and convenience.

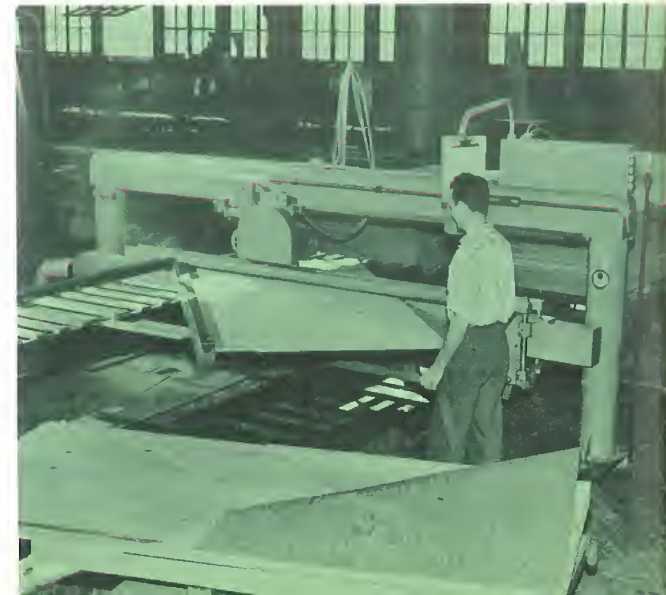
In a Liberty Home, your family can live in comfort, honest pride and happiness. The unquestioned quality of a Liberty Home makes it a place where you can hang your hat with pride.



You can really beat high building costs with your Liberty Home

Beat high building costs . . . and have an outstanding home, too. The revolutionary, new Liberty Ready-Cut method gives you a beautifully designed home . . . EASY TO ASSEMBLE . . . at unbelievably low cost. All lumber and plywood is precision cut for exact fit . . . saving hours of costly labor. Owners report saving as much as \$5000 over comparable conventional homes. You receive ready-to-assemble materials including all framing and finish lumber, siding, nails, paints, hardware, windows, doors, flooring . . . plus complete building plans which meet the most rigid building codes.

The machine illustrated at right is but one of many types used in our mill for cutting quickly, accurately and economically the material that goes into Liberty Homes. In a few hours, we can do by machinery as much work as would require days and days of expensive on-the-job carpenter labor.





see how little time it takes to build

Here is the average length of time required by one carpenter with two helpers, working eight hours a day, to build each Liberty Home.

Design	Days	Design	Days	Design	Days	Design	Days
Amherst	36	Delray 1	30	Lauderdale 2	25	Revere 2	27
Avon 1	18	Delray 2	26	Lexington	30	Revere 3	24
Avon 2	22	Elmview	24	Lorain 1	26	Revere 4	28
Avon 3	24	Fairfax	39	Lorain 2	30	Spartan 101	19
Beachwood	44	Glendale 1	28	Manchester 1	39	Spartan 102	20
Belmont 1	31	Glendale 2	33	Manchester 2	33	Spartan 201	17
Belmont 2	33	Glendale 3	24	Marlboro	34	Spartan 202	16
Brookfield	27	Hawthorne	24	Meadowbrook 1	32	Spartan 203	19
Cortland 1	20	Heritage	25	Meadowbrook 2	28	Spartan 204	17
Cortland 2	17	Hillcrest 1	27	Meadowbrook 3	33	Spartan 205	19
Cortland 3	19	Hillcrest 2	31	Monterey	29	Woodlawn 1 & 2	29
Crestwood 1	24	Kensington	28	Penfield	27	Woodlawn 3	31
Crestwood 2	31	Lauderdale 1	23	Revere 1	24	Woodlawn 4	31

Save as much as \$5,000

C. J. Hojsan, a carpenter, thinks LIBERTY is the best



Mr. and Mrs. Hojsan
149 Sunset Drive
Hamburg, New York

"I am proud to say that I have built 2 Liberty Homes for my family and have worked on several others. Liberty has the very best quality and design, and the easiest plans to work from than any other home I have ever built."



Save

you save on materials

Liberty, the world's original pre-cut home producer, has sold many thousands of homes. Mass buying of the finest nationally-known materials . . . plus mass production results in tremendous savings which are passed on to you.

you save on labor costs

Under the Liberty System, builders report savings of 30% and more in labor cost alone. Owners who do part of the work themselves report even greater savings. Speed of construction makes possible a cleaner operation from start to finish with lower costs to the builder and owner.

you save on architect's fees

Every Liberty Home is designed by master architects who combine beauty — modern planning — economy — into spacious, practical designs. Your new home will be architecturally correct in every detail . . . all this without cost to you.

you save on material waste

With Liberty's precision-cut lumber there is no waste. Old-fashioned construction methods result in 15% and more wasted materials. Liberty's modern method eliminates all this waste and you pay only for the materials actually used.

you save on contractor fees

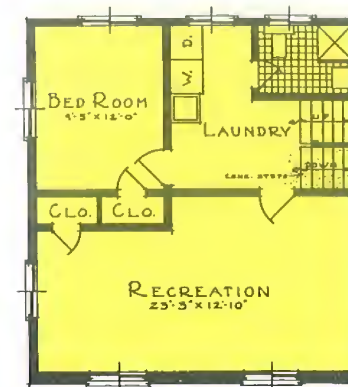
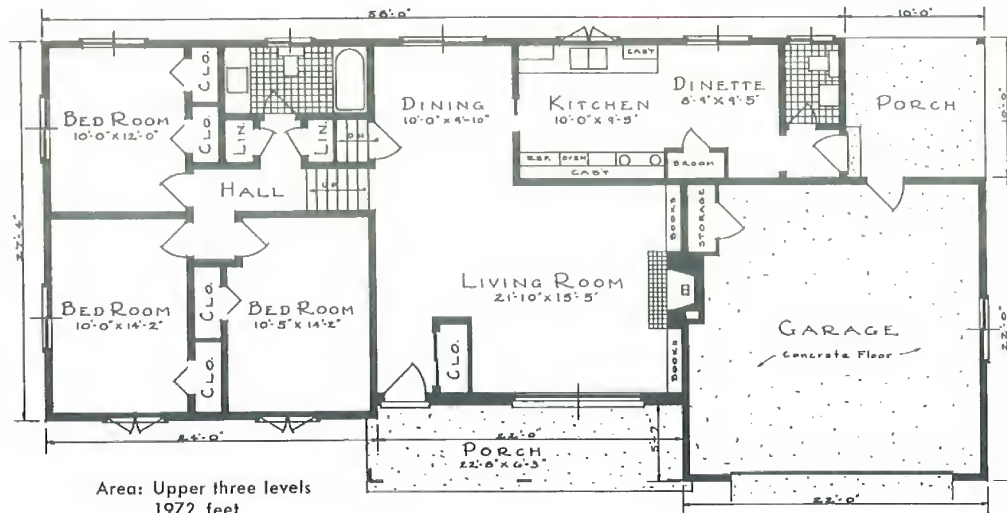
Contractors earn their fees — but with Liberty's complete package the contractor's work is greatly reduced and his charge for service proportionally lower. Many Liberty home owners hire what help they need in building their home and thus save the customary contractor's fee that would be charged for this service.

you save on middleman profits

Liberty Homes are shipped to you direct from Liberty's mammoth mills at lowest factory prices. Freight charges are fully prepaid. Agents, dealers, all middleman's profits are thus eliminated. This saving means additional money in your pocket when you build a Liberty Home.

the marlboro

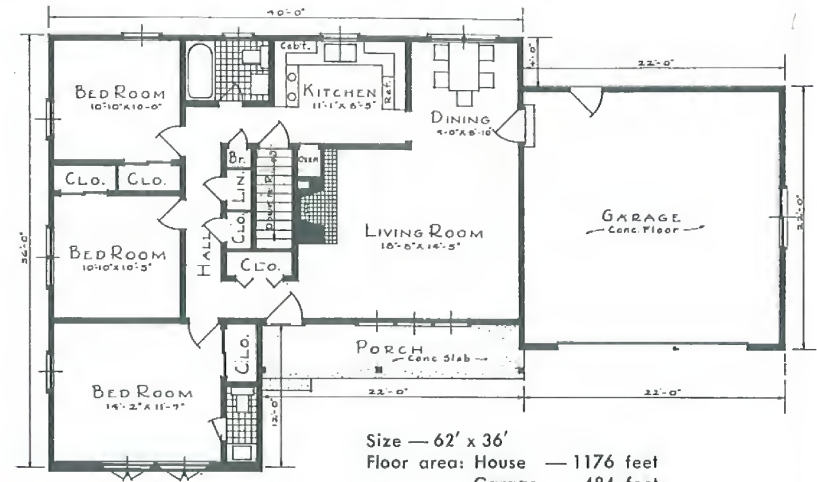
This distinctively modern tri-level home achieves the maximum in exterior appearance, combined with an interior arrangement that will suit the most exacting tastes. Such a combination as this is often desired but is rarely found in a home which can be completed at such a low cost as the Marlboro.



Included in the basic price of the Marlboro design are sufficient materials for finishing the lower level as shown at the left. This is the area directly below the bedroom level.

the kensington

The Kensington, chosen as our cover design, offers everything in a home necessary to meet today's demand for comfort, beauty, real livability and, perhaps most appealing of all, economy. When you consider the Kensington, you, too, will realize that you can afford the finest.



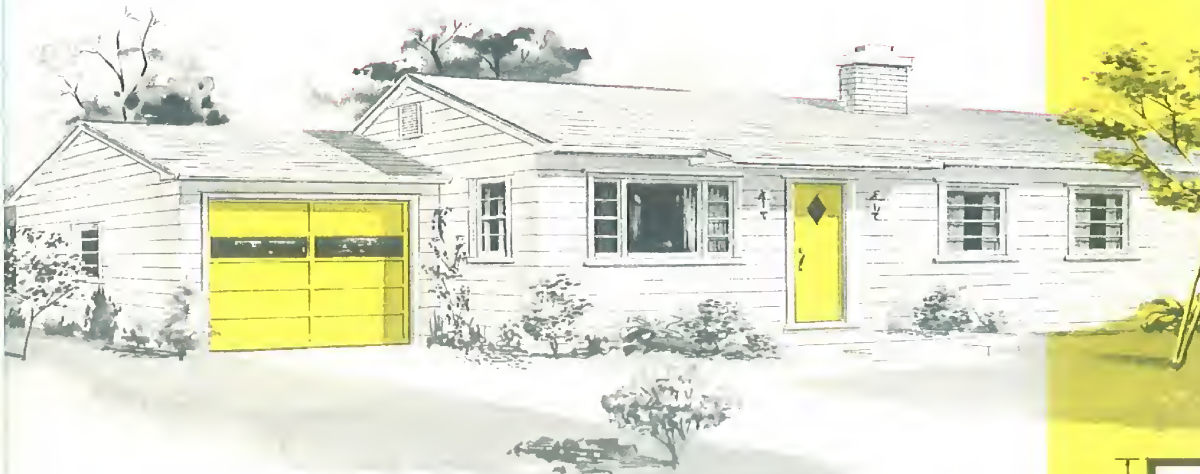
The Kensington looks equally well with either bevel siding or stained shingles or, if you prefer, brick for the entire exterior.

REMEMBER

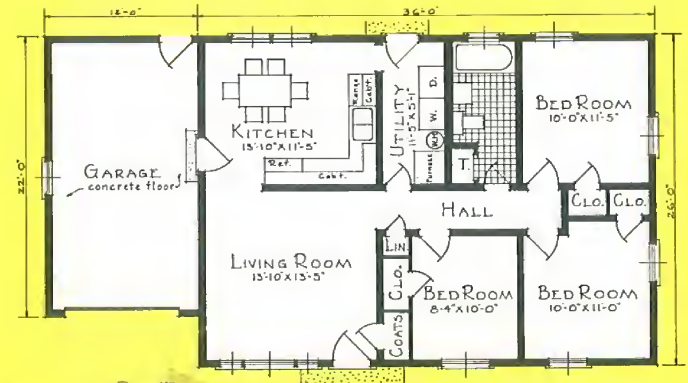
Liberty's exclusive guarantee protects you absolutely.

the spartan 100

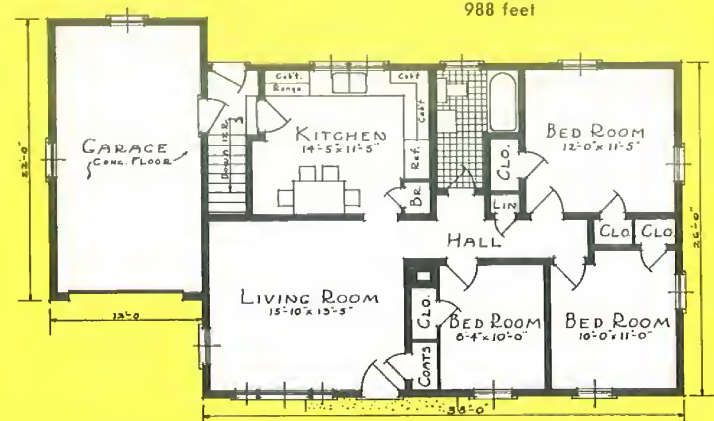
RANCH SERIES



The popular Spartan "100" Series features three lovely bedrooms and an attached garage. Designed without expensive frills, the compact Spartans give you the very maximum floor area and living space at exceptionally low prices. Seven Spartan plans are featured on these two pages. 13 other Spartan plans are available on request. Just write to us asking for the complete booklet of Spartan designs.



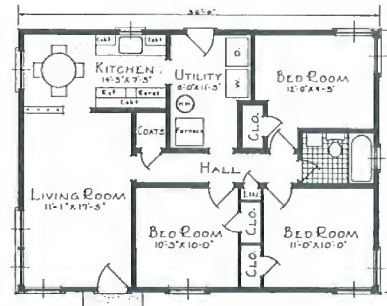
Plan No. 101
Floor Area:
936 feet



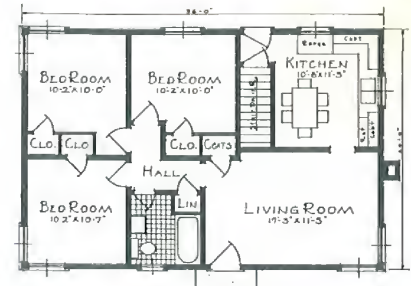
Plan No. 102
Floor Area:
988 feet

the spartan 200

COLONIAL SERIES

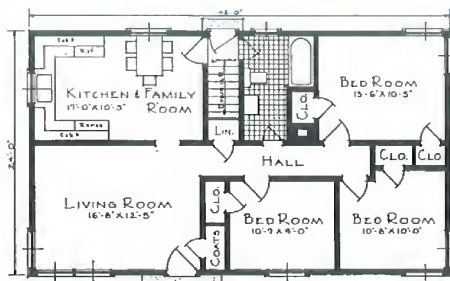
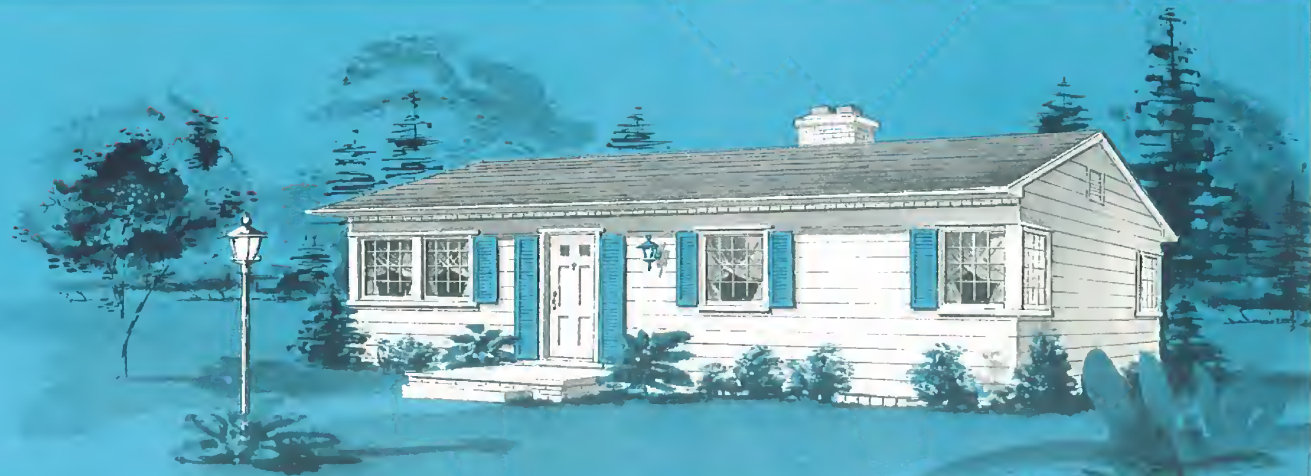


Plan No. 201

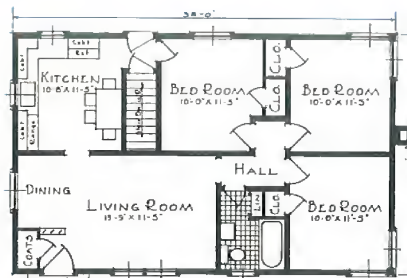


Plan No. 202

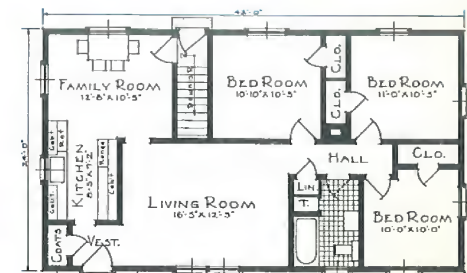
Featuring exquisite colonial styling, the Spartan 200 Series is available in five popular floor plans. As with all Liberty Homes, the Spartan 200 Series goes far beyond accepted quality standards . . . only the highest quality materials are ever used. For additional Spartan floor plans, write to us for our complete Spartan catalog.



Plan No. 203



Plan No. 204

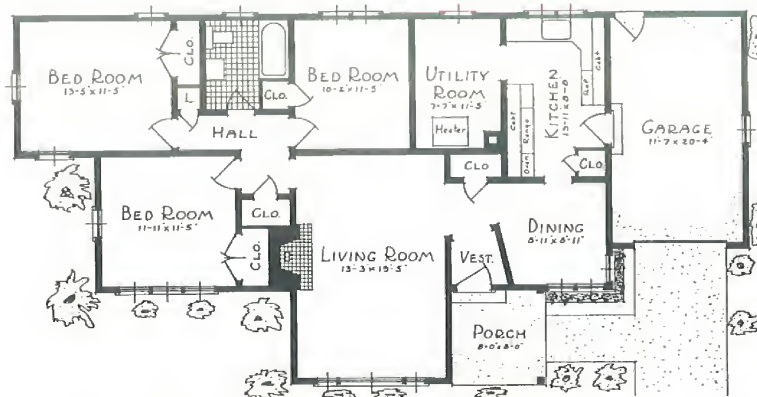


Plan No. 205

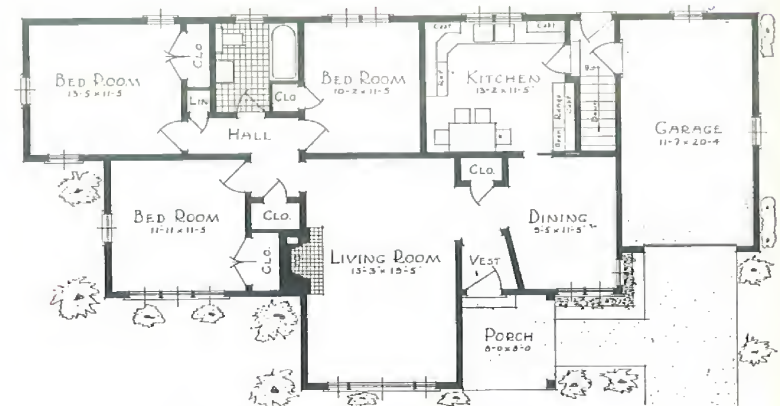


the woodlawn

Architecturally correct in every detail, the beautiful Woodlawn offers the ultimate in comfort and convenience. Each of the four Woodlawn plans features a separate dining room, lots of closet space, and three large bedrooms. In each plan, the attached garage can be increased to accommodate two cars if desired. If you do not care about a garage, it can be omitted from plans 1, 2 or 4. Complete details and specifications available on request.

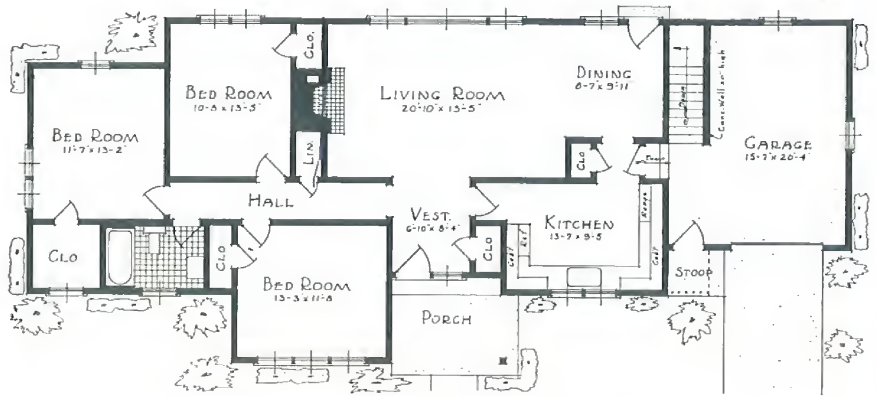


Plan No. 1 — Size: 64' x 32' Area: 1276 feet

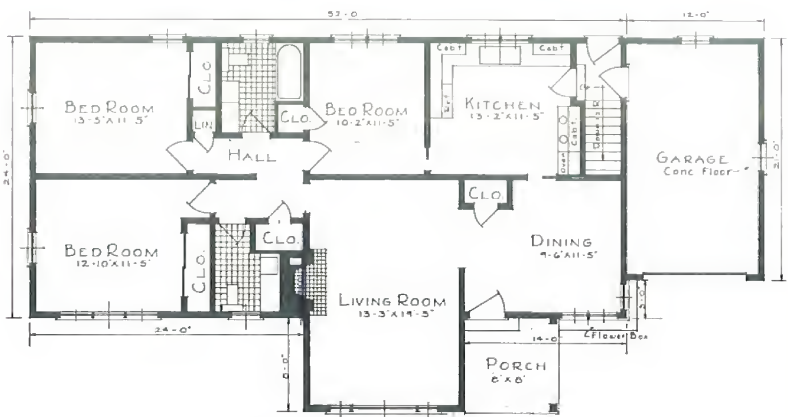


Plan No. 2 — Size: 64' x 32' Area: 1276 feet

LIBERTY GUARANTEES SATISFACTION



Plan No. 3 — Size: 72' x 30' Area: 1366 feet



Plan No. 4 — Size: 64' x 32' Area: 1360 feet

READ HOW PROUD AND HAPPY
THESE PEOPLE ARE WITH
THEIR LIBERTY HOMES

LIBERTY GOES UP IN HALF THE TIME!

"I am a machinist by trade, but I have built several of your homes in my spare time. The last home I built before building a Liberty took me, with the help of three men, 11½ months, using stock lumber from a local yard. Using Liberty materials, it took us only 5½ months to build a home of comparable size, with the help of only two other men."

E. G. Konecny, Wisconsin

The three-bedroom
Hillcrest design



The Woodlawn No. 2
design with a
basement garage

FINEST HOME IN OUR AREA

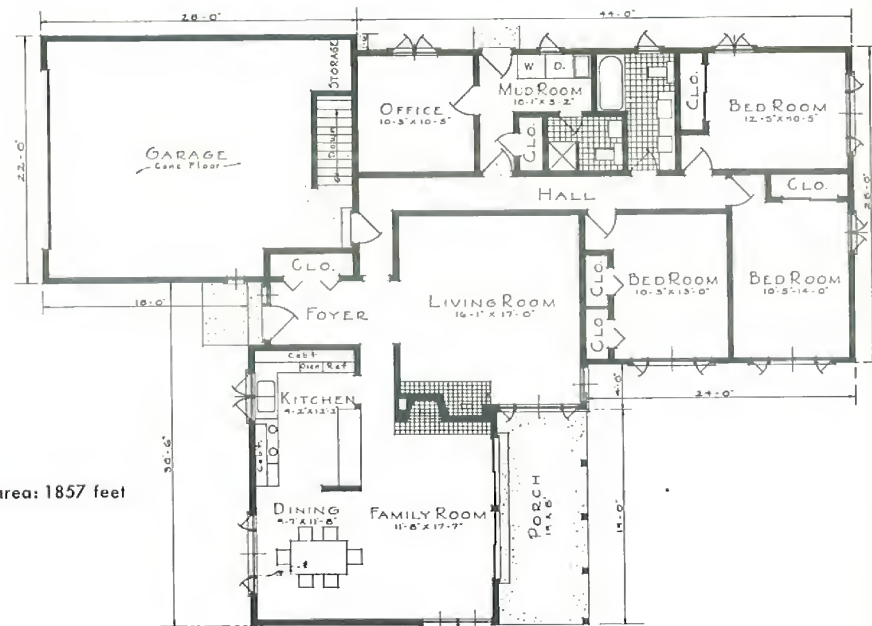
"We are thoroughly convinced that we have the finest home in our new sub-division, even though many homes here cost the owners much more than our beautiful Liberty Home cost us. And, we are amazed at your personal interest in our building program long after we received our materials."

Andrew Malik, Michigan



the beachwood

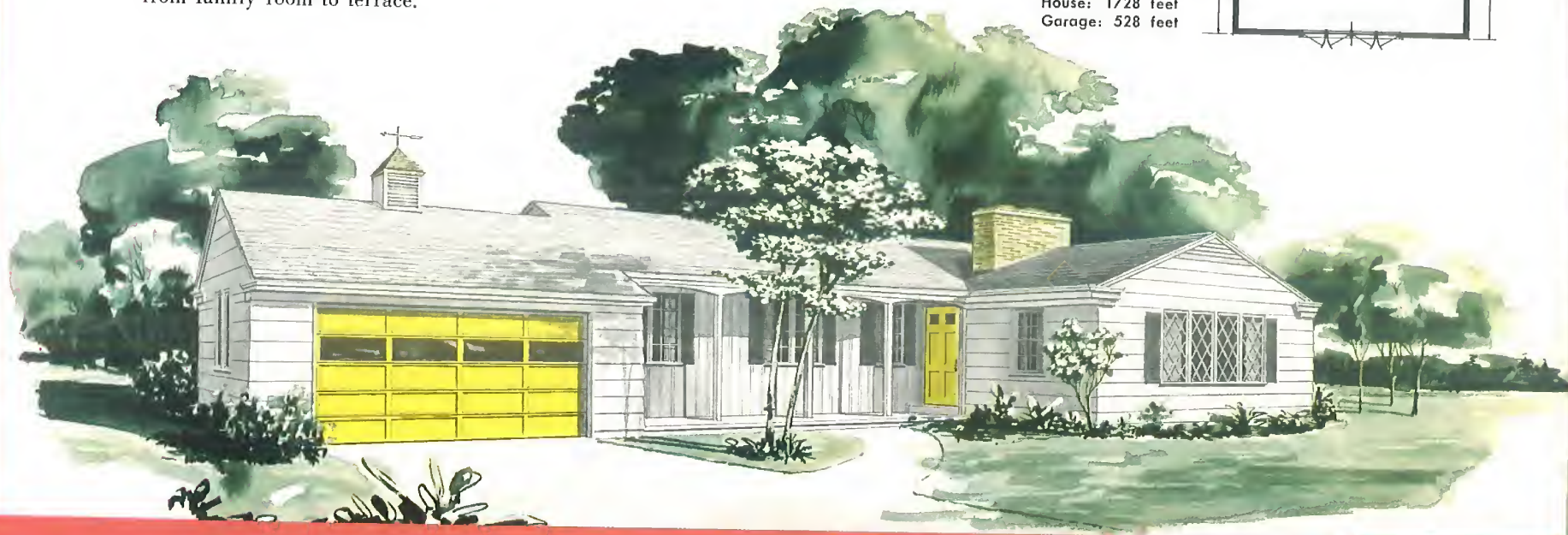
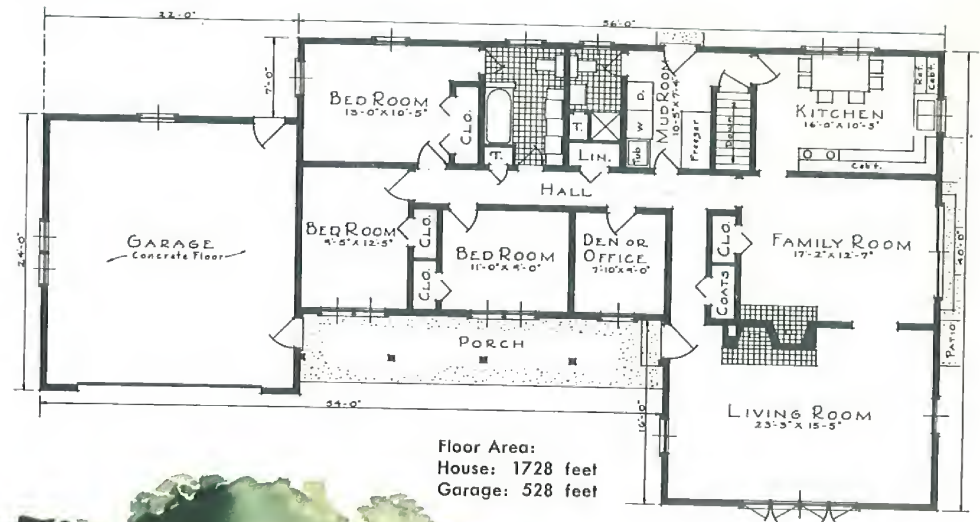
Country living at its best! The Beachwood is the ideal farm home providing those features desired by the typical farm family. Yet, it is a design well adapted to modern urban living. The high open ceiling in the dining and family room area gives a feeling of extra spaciousness. The sliding glass doors from family room to covered terrace, the high windows carried through to the roof projection, make this a home that will be admired by those who see it and enjoyed by those who live in it.



Floor area: 1857 feet

the fairfax

This is a perfect farm home that combines a beautiful colonial exterior with a plan that will suit the modern farm family. Yet, it is a design well adapted to city folk who desire spaciousness and easy living. It is simple to convert the office space to a 4th bedroom or a den. Large, sliding glass doors open from family room to terrace.



REMEMBER

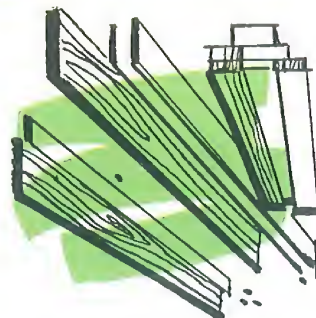
... Liberty designs are exclusive ... Modern ... Practical ... Economical to build.

Liberty Home

prices
include...
these outstanding
MATERIALS

REMEMBER

Liberty's complete specifications for the Liberty Home of your choice are available on request.

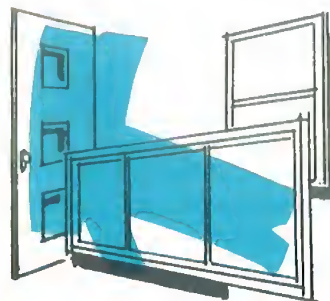
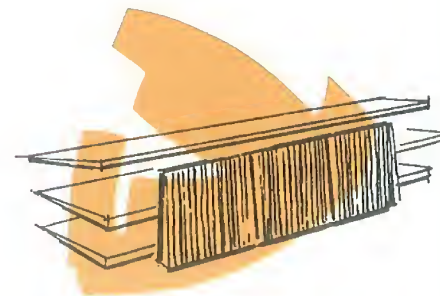


PRE-CUT LUMBER

Kiln-dried framing and sheathing lumber is all pre-cut, saving you many days of costly labor. Floor and ceiling joists, plywood sub-floor and roof sheathing, studs, rafters, etc. are pre-cut for simple assembly.

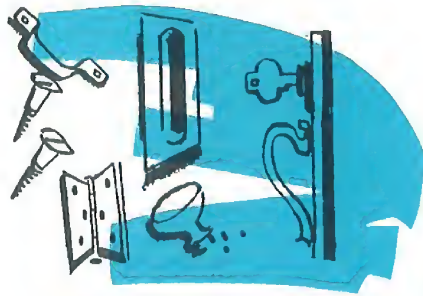
EXTERIOR SIDING

You have your choice of $\frac{5}{8}$ x8" factory-sealed bevel siding or pre-stained broadside wood shingle panels for the exterior walls of your Liberty Home. See page 32 for complete details about Liberty's sidewalls.



DOORS AND WINDOWS

Premium-grade, pre-fit and pre-finished birch flush interior doors are furnished, bored for locksets and mortised for hinges. Liberty windows are completely weather-stripped and feature take-out sash. See pages 26 and 28 for further details.

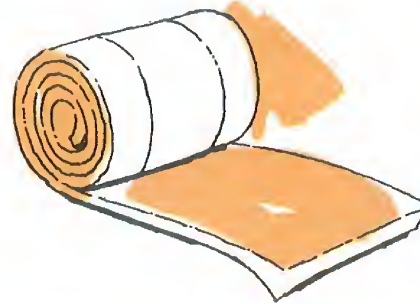
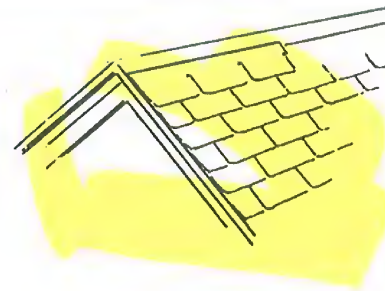


HARDWARE

Corbin wrought brass polished locksets and Stanley hinges furnished for each door. Brass sash locks, lifts, door bumpers also included, plus all building hardware such as proper sizes and quantities of spiral nails, louvers, metal corners and shutters as shown.

ROOF SHINGLES

Liberty Homes are supplied complete with J-M self-sealing asphalt roof shingles, in your choice of colors. Self-sealing shingles assure you of a storm-tight roof for years to come.

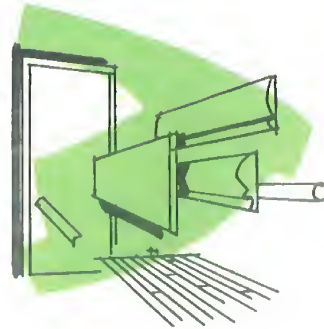


INSULATION

Blanket insulation is furnished for exterior walls and ceilings at no extra cost. It is made of long, fine glass fibers, and is faced with aluminum foil. This will add comfort to your home the year round.

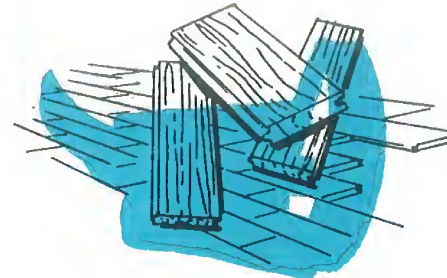
INTERIOR WOODWORK

All interior trim is included in the base price. It is made from clear, Arkansas Pine, pre-drilled and pre-cut for quick installation. Stairs and closet shelving also furnished.



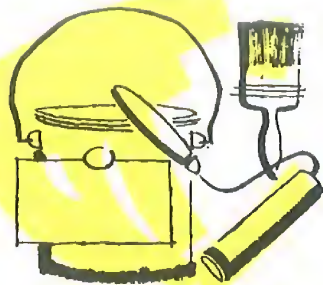
OAK FLOORING

Kiln-dried, Select Oak Flooring, size $13\frac{1}{16}$ " x $2\frac{1}{4}$ ", is supplied except for kitchens, baths, utility and family rooms where $\frac{5}{8}$ " underlayment is furnished as a base for your linoleum.



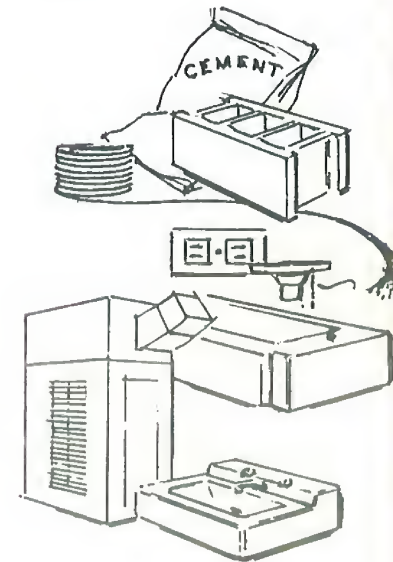
PAINTS AND VARNISH

All exterior painting materials are furnished as required, in your choice of many colors. Stains and varnishes for interior doors, floors, woodwork also supplied. Color card on request. Interior wall paints are to be purchased locally.



MATERIAL TO BE BOUGHT LOCALLY

Because of the wide variances in local building codes, it is impossible for us to include plumbing, heating or wiring in the Liberty package. These items are to be purchased locally.



Also, due to prohibitive freight costs, it is to your advantage to purchase concrete blocks, brick or stone, rock-lath, sheetrock, fireplace materials, tile etc., from local sources.

Your Choice

AMERICA'S most beautiful windows

Architecturally approved sizes and styles of windows used in each Liberty Home as illustrated. However, if you prefer a different window treatment, we will quote price on request.



NO. 2 PICTURE WINDOW

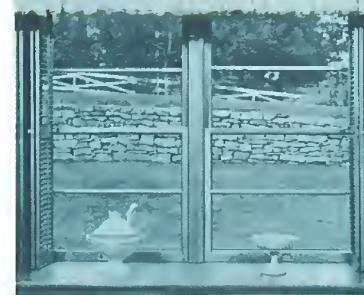
Plate glass center flanked by double-hung sides. Over-all size 10'x5'. Thermopane center optional.

NO. 19 PICTURE WINDOW

Features 9 lites. Top 6 are stationary while bottom row can be opened. Also available with 2 rows of 3 lites each.

NO. 17 PICTURE WINDOW

This window is supplied complete with Thermopane for the top sections. Bottom sections can open for ventilation.



DOUBLE-HUNG WINDOW

This popular unit has sash which move up and down, and are removable for easy cleaning.

CASEMENT WINDOW

Crank-out casements are featured in several Liberty Homes.



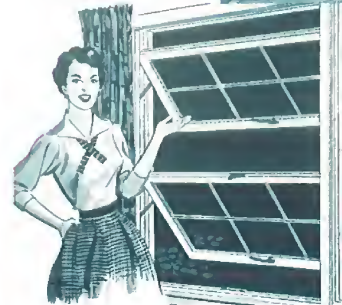
other basic window styles ...

GLIDING WINDOW

The sash of this popular window glide from side to side and are removable for easy cleaning.



Liberty Windows are removable for easy cleaning.



TOWN & COUNTRY

This lovely unit looks like a double-hung window but sash open as shown above.

all LIBERTY HOMES feature wood windows

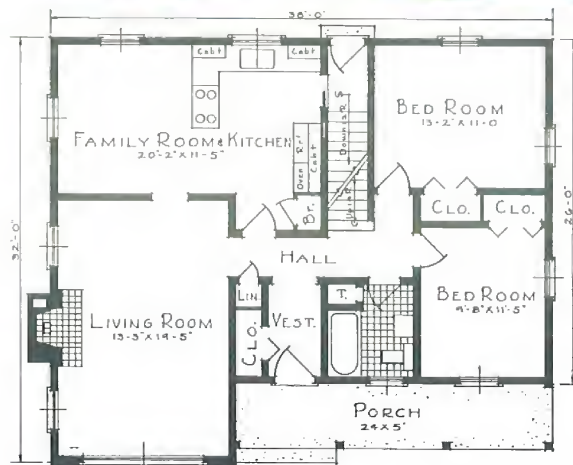
because . . .

- The many styles of wood windows assure correct architectural beauty and design.
- Wood insulates while metal conducts heat.
- Wood is generally free from condensation.
- Wood windows are quiet to operate.

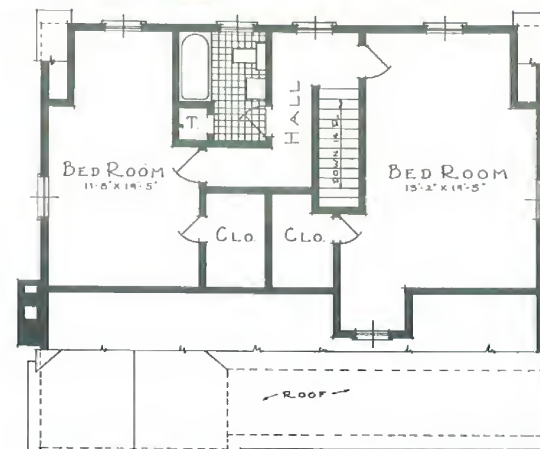
the heritage

A smart, new 4-bedroom Colonial 1½ story home, the Heritage is particularly suited for a narrow lot. Imagine — large family room — kitchen, 4 bedrooms, 2 baths, spacious living room, all joining the central hall. If you desire to plan for the future with a very minimum initial investment, the Heritage can be built with the 2nd floor to be finished at a later date.

Size: 38' x 32'
Floor area: 1826 feet



First floor plan



Second floor plan

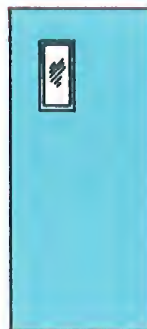
Your Choice

AMERICA'S most exquisite exterior doors

Liberty exterior doors are of matchless beauty and are furnished as shown in the illustration of the home. However, if you prefer one of the styles shown at right, they are available at no extra cost. Designs No. 4, 5, 7, 12 and 13 are birch flush.



No. 4



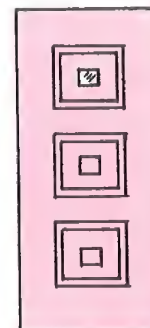
No. 5



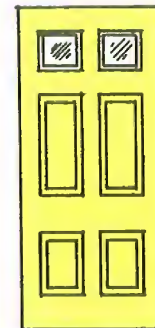
No. 7



No. 8



No. 9



No. 10



No. 12



No. 13

exclusive features of Liberty's Interior doors

- Doors are premium grade birch flush
- Pre-finished with luxurious Super-Satin surface
- Pre-fit to exact size for easy installation
- Furnished with Corbin brass hardware, Stanley brass hinges
- Liberty doors are the easiest in the world to install, because they are bored for locksets, mortised for hinges



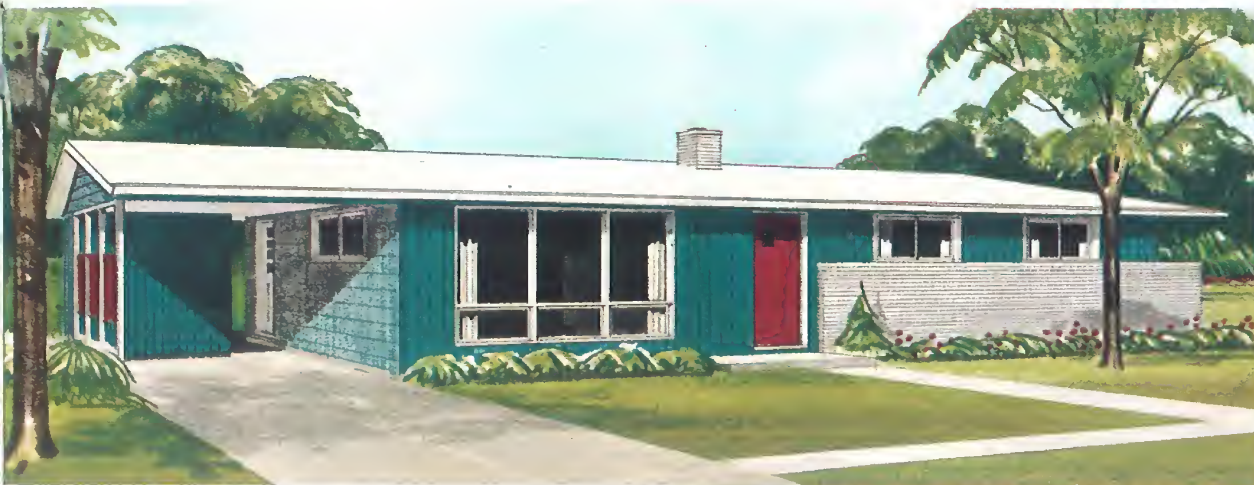
Hanging a Liberty door is easy. The doors and jambs are mortised. You just slip the hinge in place and fasten.

saves labor

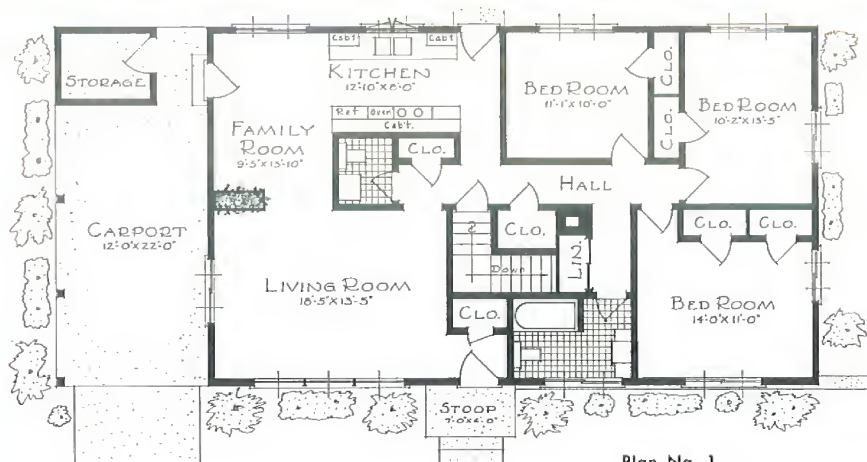
All doors are bored for locksets. The installation of hardware is a simple process.



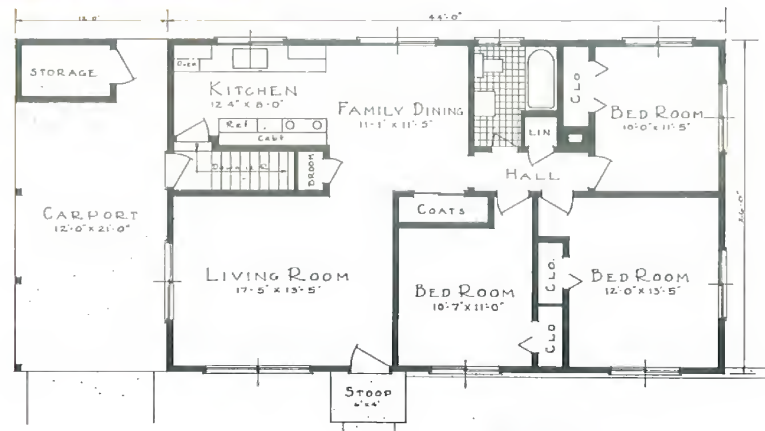
the delray



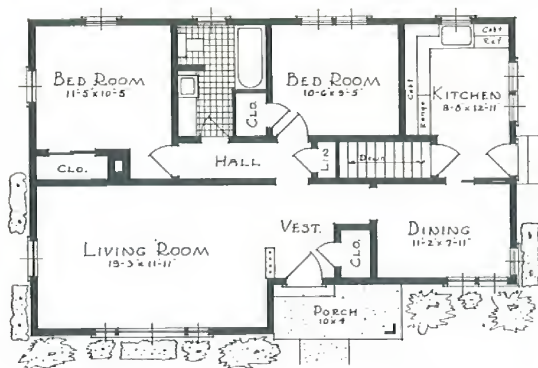
Contemporary styling at its very best. That's the Delray, with its long, low unbroken roof line and the exquisite exterior treatment. Each of the two plans features a handy family room next to the kitchen which can serve as a playroom for the children or double as a dining room. Gliding windows are standard, with removable sash for easy washing. The carport on each plan can be widened for two-car service or omitted entirely. Plan No. 1 can be built without a basement by converting the stair area and adjoining closet into a Utility. Write for full details today.



Plan No. 1
Size: 60' x 28'
Area: 1344 feet



Plan No. 2
Size: 56' x 26'
Area: 1144 feet

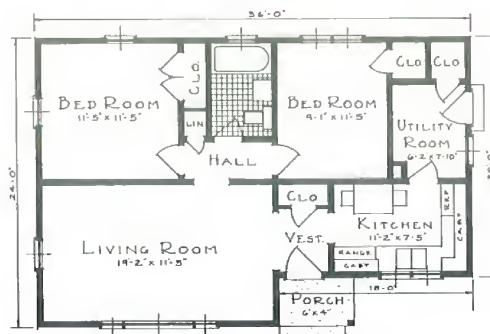


Plan No. 1
Size: 40' x 26'
Area: 960 feet

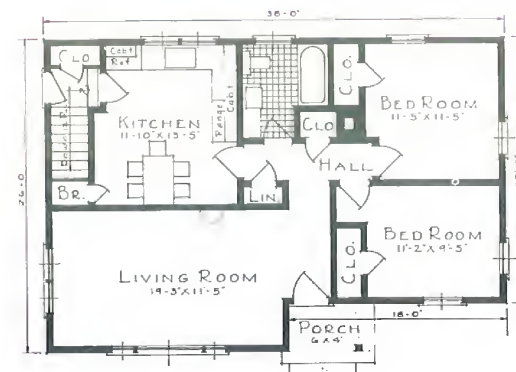


the cortland

There are many reasons why the Cortland is popular among home-builders, everywhere. Delightful to live in . . . attractive to look at . . . most economical to build the Liberty way. You have a choice of 3 different floor plans each with the attractive exterior which makes it an ideal home in any setting. Owners of the Cortland are rightfully proud of their homes and with the savings made in building a "Liberty".



Plan No. 2
Size: 36' x 24'
Area: 800 feet



Plan No. 3
Size: 38' x 26'
Area: 916 feet

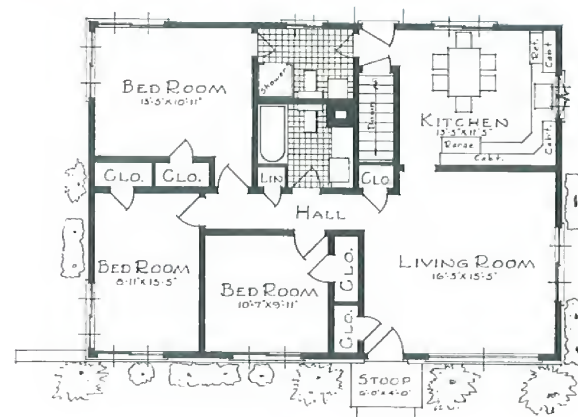
REMEMBER

Liberty's revolutionary new method can save you as much as \$5000.00

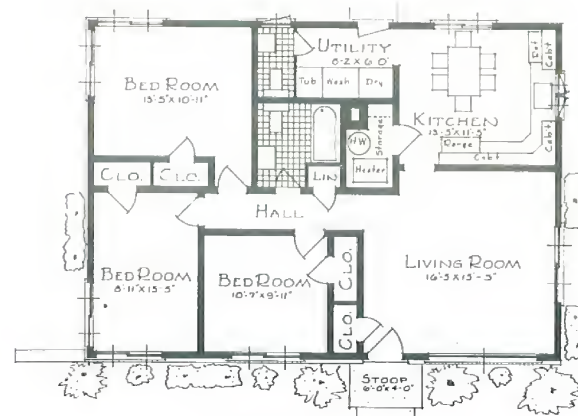
the elmview



A well-planned, modern ranch design offered in two plans . . . one with full basement . . . one with a utility arrangement. The half brick frontage helps to create that long, rambling look. Vertical panel board is furnished as shown in the illustration. The horizontal glide windows are standard and provide unlimited possibilities for ideal furniture arrangement. Write for the detail specifications. You are under no obligation.



Plan No. 1
Size: 40' x 28'
Area: 1120 feet



Plan No. 2
Size: 40' x 28'
Area: 1120 feet

the First Impression

is a thing of beauty with a Liberty Home

SELECT THE EXTERIOR YOU LIKE BEST



Personal preference is the keynote to your selection of exterior siding. Choose the type that best fits your design ideas. Whatever your choice, you can be sure that any of the types available for your Liberty Home will add distinctiveness and durability to the home. The basic Liberty package specifies factory-sealed, clear redwood 8" bevel siding for the exterior walls. 10" bevel siding, pre-stained wood shingle panels and aluminum siding are also available as described below.

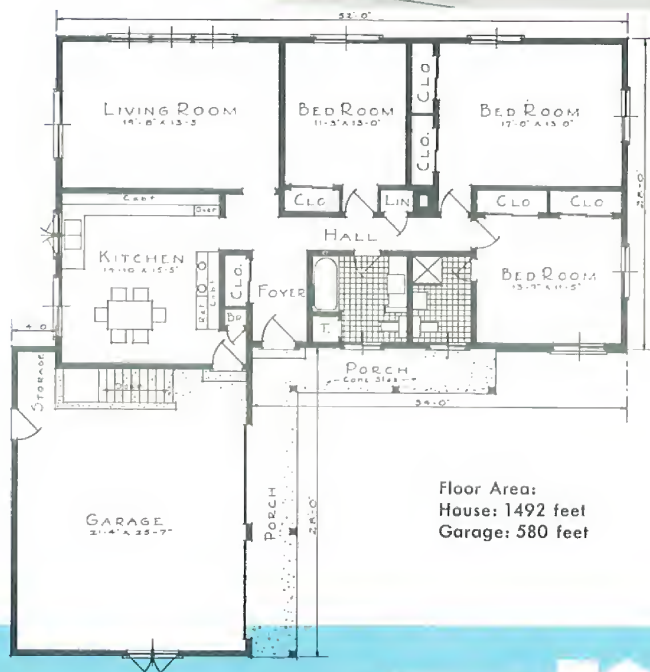
Pre-stained "Broadside Wood Shingle Panels" are available in place of 8" siding at no extra cost. Made from Western Red Cedar, they have deep grooves and heavy butts to achieve bold accent lines. No painting is necessary, since these units are factory stained in your choice of many colors.



Illustrated above is bevel siding (sometimes called lap siding or weatherboarding). Paints furnished in wide choice of colors. Aluminum siding also available.



Due to high freight rates, it is impossible to include brick or stone in your Liberty Package. However, if you want a brick exterior, we will omit our standard side-wall coverage and prepare your plans for 4" brick or stone, giving you proper credit.



Floor Area:
House: 1492 feet
Garage: 580 feet

the amherst

This beautiful L-shaped Colonial Ranch design is admired by all who see it and a joy to all who live in it. It was created for an average size lot, yet it provides all those important features necessary for the best in modern-day living. Brick veneer, bevel siding and vertical boarding combine to make a most attractive exterior. The interior is equally as desirable. All this . . . at a cost you can afford.

REMEMBER

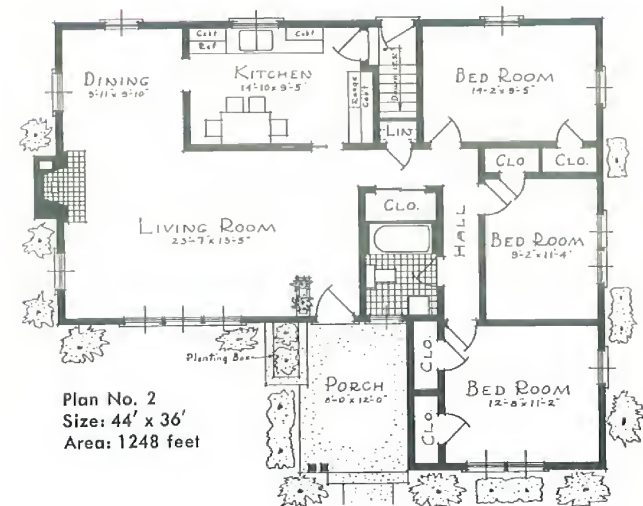
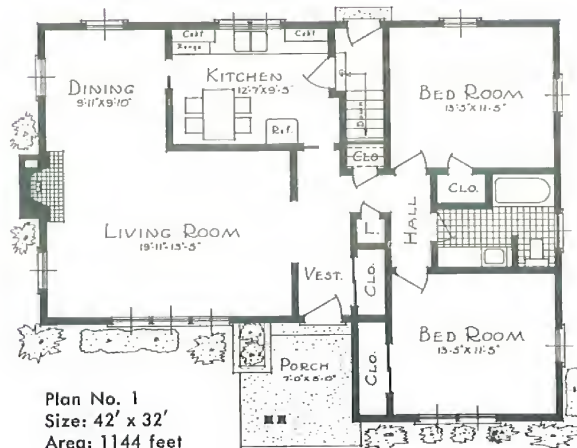
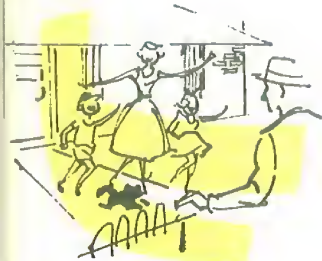
Liberty ships all materials to you . . . FREIGHT PREPAID

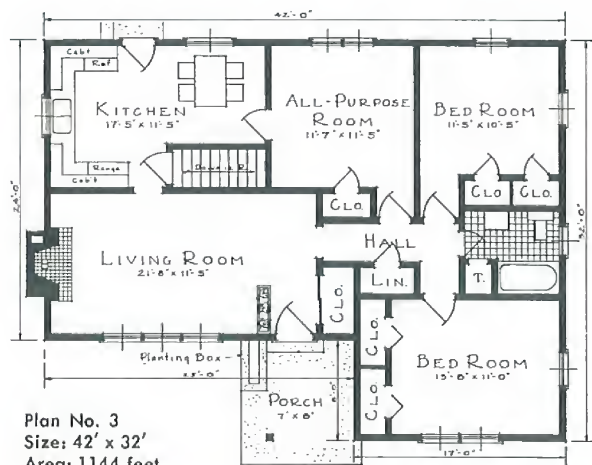


the revere

This beautiful home, available in four distinctive plans featuring two, three or four bedrooms, has irresistible appeal to everyone who sees it. Mom will love all the closet space which makes housekeeping so much easier in Liberty Homes.

Although 8" factory-sealed bevel siding is the standard sidewall coverage for the Revere, pre-stained broadside wood shingle panels, as shown in the illustration, are available at no extra cost. Write for complete specifications today.

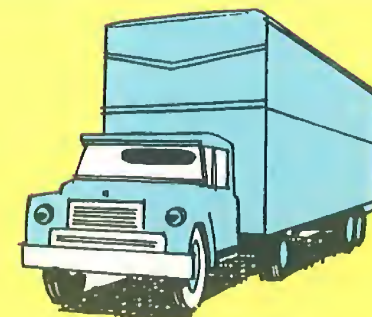




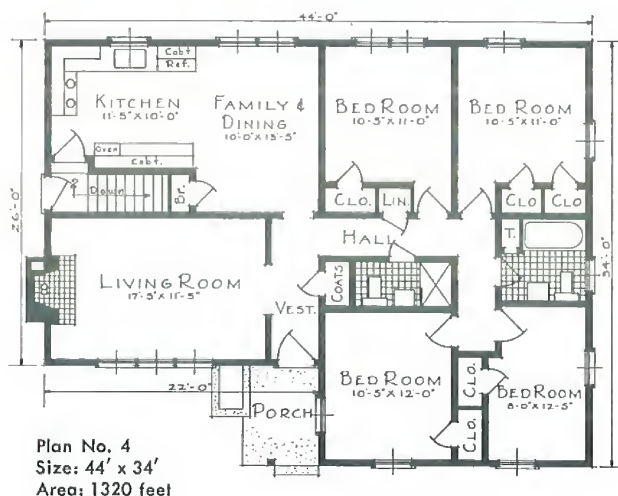
all shipping charges fully PREPAID

WE PAY FREIGHT! Yes, when you buy a Liberty Home, all shipping charges are fully prepaid, directly to your building site, or to your nearest railroad station.

If you live in Illinois, Indiana, Michigan, Ohio or Southern Wisconsin, your materials will be delivered directly to your building site by truck, in two shipments. The first shipment will consist of all materials necessary to reach the plaster or drywall stage. We will store your finish materials (doors, oak flooring, cabinets, etc.) at our factory without charge, and ship them to you when you are ready for them.



If you live in states other than those mentioned above, one complete shipment will be made by rail, since it is not possible to ship by truck beyond a 300-mile radius.



There is a Liberty Home near you

Seeing is believing . . . and the best way to really appreciate the tremendous value of a Liberty Home is visit one yourself. You'll find Liberty Owners are proud and happy to show their homes, and you can feel free to ask any questions. Simply tell us what Liberty design you are particularly interested in and we'll advise you where to find it nearby.

your Liberty Home is distinctively yours with . . .

When you build a Liberty Home, it is architecturally correct in every detail, inside and out. Yet, all of us have personal preferences, certain special conveniences which we would like to see in our home. That's why the optional items shown here are available for your consideration, at prices which will be quoted on request.

Liberty kitchens of BIRCH . . .

Never before have you seen such lovely kitchen cabinets as those available for your Liberty Home. They are handsomely styled of wood and professionally finished in luxurious natural Birch.

These pre-finished cabinets are all assembled, ready for simple, easy installation. Two cabinet arrangements are available for each Liberty Home. One is designed to accommodate a standard range while the other is designed for a built-in oven and range panel. Cabinets are available at an exceptionally low cost, which will be quoted on request. Plumbing fixtures not included.



Liberty kitchens provide plenty of built-in counter space around your sink and range, making it so convenient when preparing meals and doing the dishes. Everything is at your fingertips . . . designed to save you time and steps. Extra large windows provide good lighting and adequate ventilation in each kitchen.

Formica counter tops are included in the cabinet price for your Liberty kitchen. Undoubtedly the finest counter top available anywhere, Formica wipes clean easily and will never fade or discolor. Use the handy self-mailing check-list to request Formica color samples and the cabinet layout for your Liberty Home.

these outstanding optional items

BUILT-IN kitchen equipment

Built-in ovens and counter-top range panels (Gas or Electric) are also available for your Liberty Home as an optional item. Through Lewis Manufacturing Company, you can purchase Tappan built-in equipment at a cost far below the normal retail price. Tappan offers refreshingly new and glamorous ranges to enhance today's dramatic kitchens. Available in stainless steel, copperloy, white, yellow, pink or turquoise, these units will fit in perfectly with your decorating ideas.

We can also furnish ventilating hoods, as illustrated in the kitchen below, in a wide range of colors and sizes. Write for complete details, using self-mailing check-list.

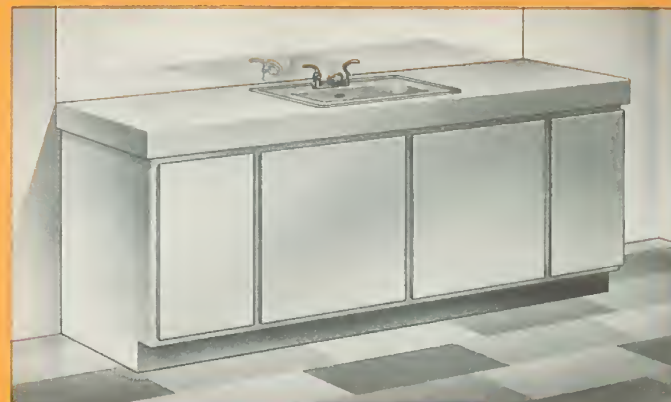


ALUMINUM STORM-SCREEN WINDOWS

Completely assembled aluminum self-storing storm windows and screens are available at an extra cost far below what you would normally expect to pay. Aluminum combination storm doors are also available. The storm-screens are of a rugged, all-aluminum construction, requiring no painting or maintenance, so be sure to order them with your Liberty materials. We will be happy to quote the price of storm sash for the Liberty Home of your choice.

THERMOPANE

Storm sash are not recommended for the center section of picture windows. However, Thermopane or Pittsburgh Twindow, with an insulating air space, can be furnished in place of plate glass at a small added cost.



BATHROOM VANITIES

Bathroom vanities, prefinished to match Liberty's kitchen cabinets, are also available at a modest cost. Featuring a 3" Formica counter top, these exquisite vanities are especially designed for Liberty Homes.

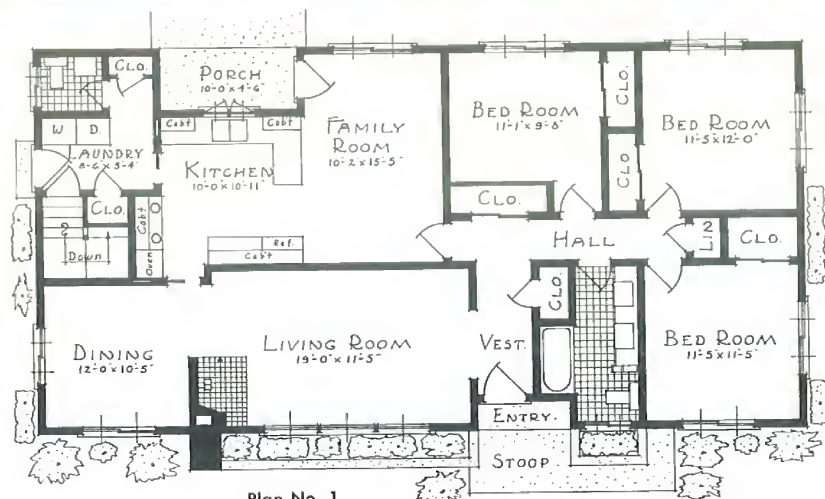
the meadowbrook

Here's a truly smart, contemporary design, keyed to the needs of today's larger families. Plans No. 1 and No. 3 have a separate dining room and a first-floor laundry, plus three lovely bedrooms. In Plan No. 2, note that the Family Room can be used as a fourth bedroom if so desired.

A single or double garage can be attached to any of these plans. Write for complete prices and Liberty specifications today.



Interior view of the charming Meadowbrook No. 1 living room

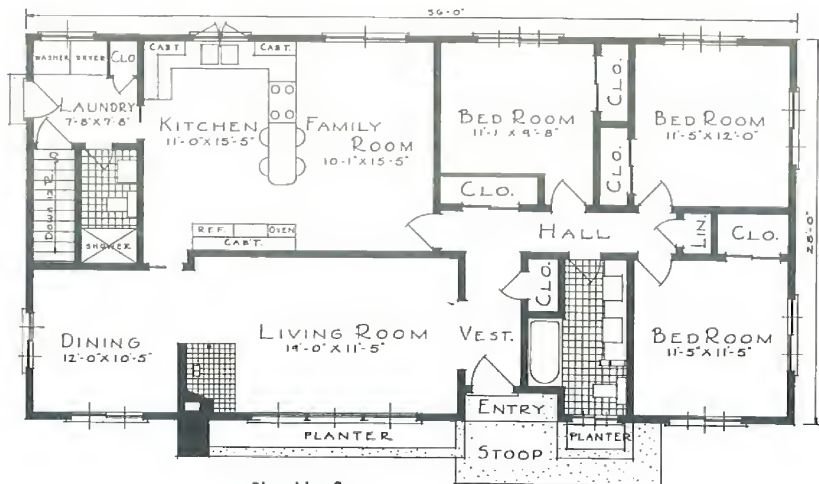
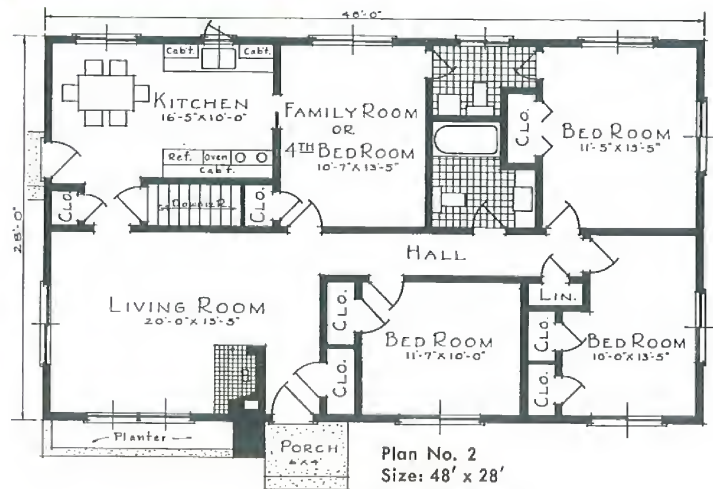


Plan No. 1
Size: 56' x 28'
Area: 1510 feet

REMEMBER

... AVAILABLE TO YOU ...

preliminary plan service and FINANCING



Before purchasing your Liberty materials, it is likely that you may need plans to present to your lending institution, and to obtain construction estimates and a building permit. Our Preliminary Plan Service is available to you for this purpose. We can furnish three sets of

estimating plans, consisting of the foundation plan, floor plan, elevation plans, and a cross-section detail plan for only

\$25, which will apply as part payment on your final Liberty order. No revisions can be made in these plans.

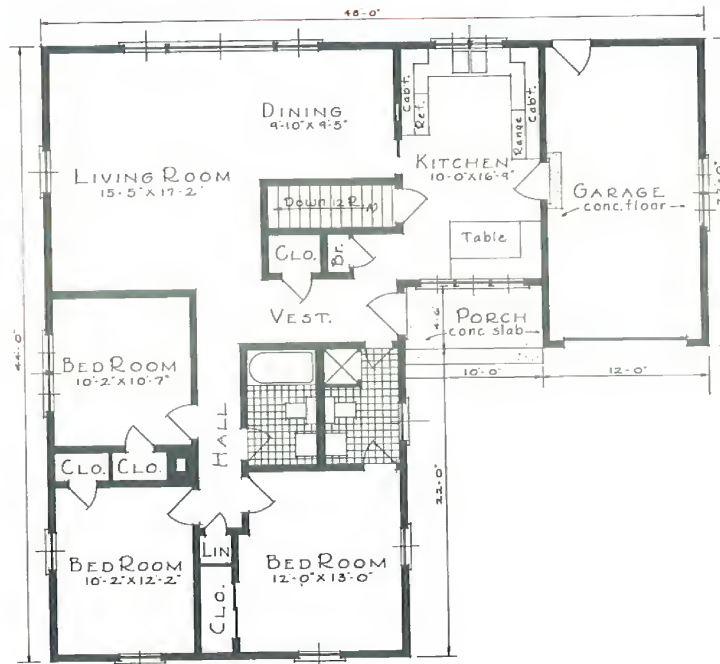
They have been prepared to correspond with the plan in the catalog. Changes can be shown only in the final working plans which are sent 10 days before your house is shipped.



the lexington



Size: 48' x 44'
 Floor Area: House — 1319 sq. ft.
 Garage — 264 sq. ft.

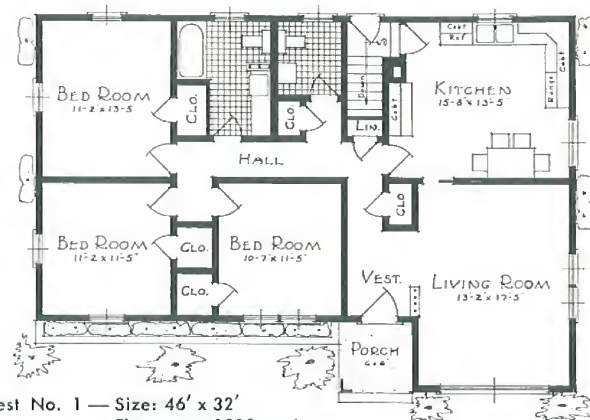


The charming exterior of the Lexington is not all that makes this home outstanding. Inside you will find the perfect arrangement with all rooms directly connected with the central hall. Note how accessible the bath and powder room are to the kitchen. In the Lexington you have all the desirable features of the popular ranch-style home, yet with the economy of a smaller lot due to the L-shape design. The wide projecting eaves, vertical boarding, ornamental window shutters and flower box, all furnished as shown, make for a most pleasing exterior. And, you have your choice of either siding, stained shingles or brick for the exterior sidewalls according to your individual taste.

REMEMBER

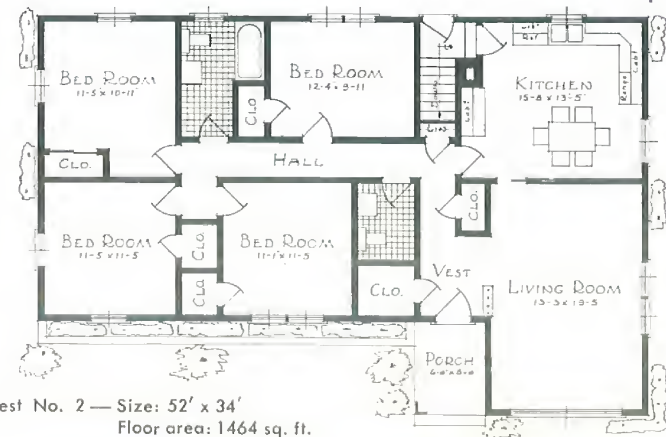
the hillcrest

The attractive Hillcrest is offered in either a 3-bedroom or 4-bedroom plan, each having a powder room in addition to a large bathroom. Note how all rooms are accessible to the central hall. The Hillcrest is also available with hip-roof styling as shown in illustration at the right.



Hillcrest No. 1 — Size: 46' x 32'
Floor area: 1280 sq. ft.

\$7091.00



Hillcrest No. 2 — Size: 52' x 34'
Floor area: 1464 sq. ft.

5'



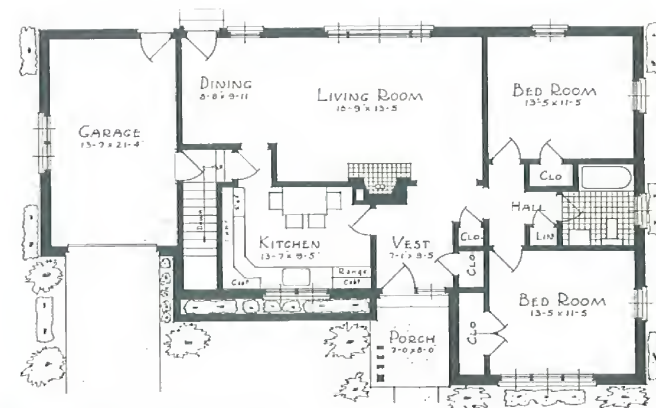
At right, note the use of our No. 2 picture window in place of the No. 19 window in the Hillcrest.



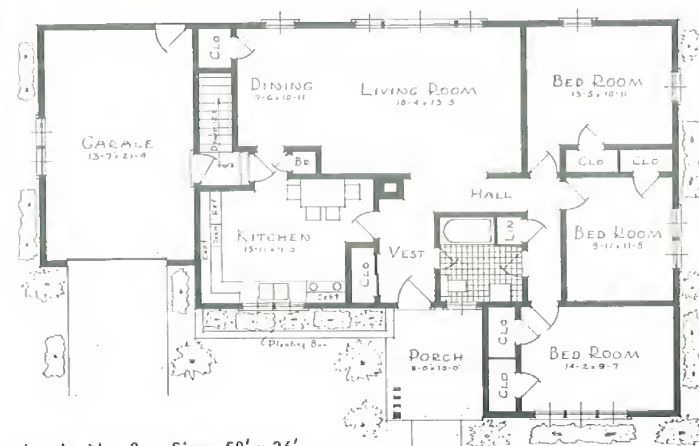
the lorain



The beautiful Lorain is an ideal plan for most families since it is available in either a 2-bedroom or 3-bedroom arrangement as shown. Notice the exceptional layout of each plan — how Liberty architects have designed this home so there is not a single inch of wasted space. The traffic pattern is perfect with all rooms adjoining the vestibule and central hall. The garage can easily be increased in size for 2-car service.



Lorain No. 1 — Size: 56' x 32'
 Floor area: House — 1144 sq. ft.
 Garage — 308 sq. ft.



Lorain No. 2 — Size: 58' x 36'
 Floor area: House — 1324 sq. ft.
 Garage — 308 sq. ft.

there are many wonderful ways to *Individualize* your Liberty Home

We all have personal ideas we want to see incorporated in the home we have worked so hard to own. Shown here are a few of the many ways you can individualize your Liberty Home.

- Each Liberty Home has been planned with the proper window treatment. However, other styles are available as shown on page 26. Prices on request.
- Many exterior sidewall coverages are available, plus a wide color selection.
- Attached garages, where shown, can be increased in width to provide for two-car service if desired.



At left is shown the Hillcrest with a basement garage. If contour of your property permits, this is possible with any design.



Note that the Lexington garage at right has been turned into a finished room. This can be done with any garage.



Attached garage can be made to look like a finished room by locating the garage door in the rear.

Notice the use of vertical boarding and brick as done by a Glendale owner in Ohio. Many combinations are available.



- You have your choice of many roof shingle colors. Color card on request.
- Minor floor plan changes are possible in any basic Liberty design.
- Most plans can be built without basements.



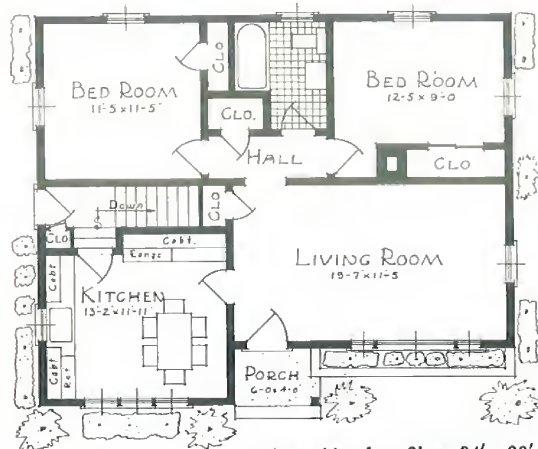
If you would like to have an attached garage on a design which does not feature one, this is usually possible as was done with the Meadowbrook above.



If, to suit your property, you wish to have a Liberty Home reversed from the way it is shown in the catalog, this can be done at no charge.

the avon

This popular ranch-style home is ideally suited to the medium sized lot. It is available in three different plans, each featuring a long, wide living room and large dining-kitchen. The Avon No. 3 features the attached garage. The large picture window is supplied with plate glass for the center section (see page 26). Thermopane for this section is available at a small additional charge. As in all Liberty Homes, beautiful oak flooring is furnished for all rooms excepting kitchen and bath. Reflective insulation for the exterior walls and ceiling area also included. Write for detail specifications.

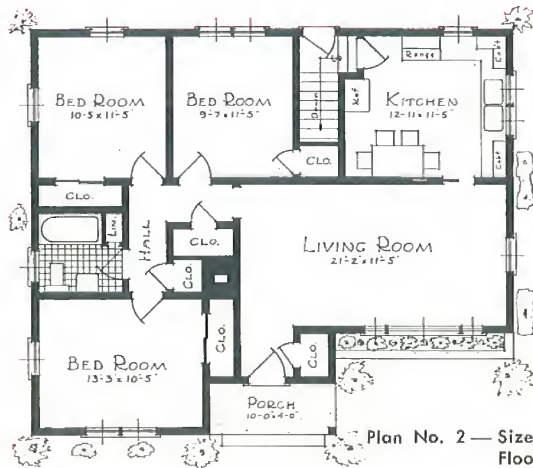


Avon No. 1 — Size: 34' x 28'
Floor area: 872 feet

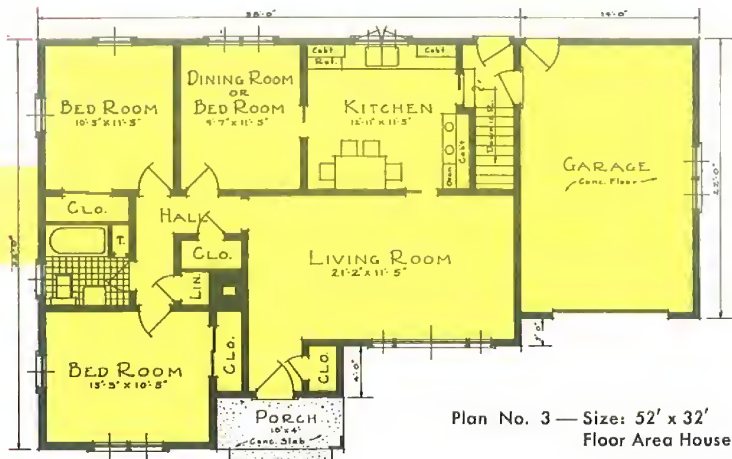


Illustration shows the popular Avon No. 3 with attached garage.

Liberty Homes are so easy to BUILD . . .



Plan No. 2 — Size: 38' x 32'
Floor Area House: 1064 feet



Plan No. 3 — Size: 52' x 32'
Floor Area House: 1064 feet



All lumber is cut to proper length, bundled, numbered.



Accurately pre-cut lumber fits easily, snugly into place.



Mitered door and window trim individually packaged.



NO EXPERIENCE NECESSARY . . . EVERYTHING EXPLAINED

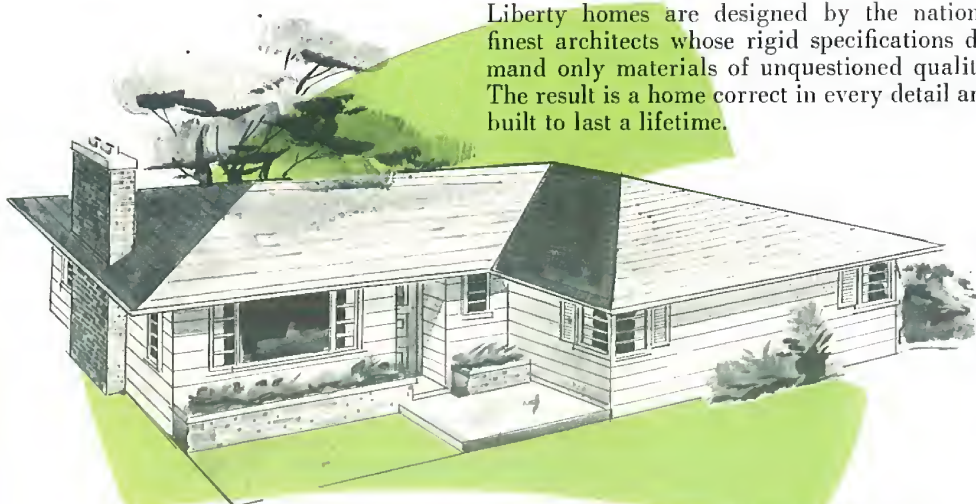
Every step in building a Liberty Home is planned for you. You simply follow the blueprints and instruction booklet which we furnish. The Liberty method of construction is clearly explained, easy to understand. You can't go wrong . . . you can't make a mistake. The materials are all numbered to correspond with the easy-to-read blueprints and instruction booklet. Erecting a Liberty Home is simple, systematic, and time saving.

When you build a Liberty Home

you've built the FINEST QUALITY home in the world . . .

A 100% QUALITY HOME IS THE TOTAL OF EVERYTHING THAT GOES INTO IT . . . everything in a LIBERTY HOME is 100% quality

Liberty homes are designed by the nation's finest architects whose rigid specifications demand only materials of unquestioned quality. The result is a home correct in every detail and built to last a lifetime.



WITH A LIBERTY HOME YOU GET SO MUCH MORE VALUE FOR SO MANY DIFFERENT REASONS...

for example ...

- All lumber is fully seasoned and kiln dried.
- The best nationally advertised products are used including J-M roofing and Corbin hardware.
- Every piece of lumber is precision-cut and even the beveled siding is permanently sealed against the weather for years of protection.
- Everything that goes into a Liberty Home is 100% quality and unconditionally guaranteed.



The above illustration is a good example of Liberty's famous sturdy construction principles. Note how the rafters are rigidly supported.

HOUSE DIDN'T QUIVER IN 100 M.P.H. HURRICANE

"The eye of hurricane Audrey passed over our house. My Liberty Home didn't leak a drop . . . in fact, it didn't even quiver!"

R. E. Bailey, Texas

COMPLETELY SATISFIED WITH LIBERTY QUALITY

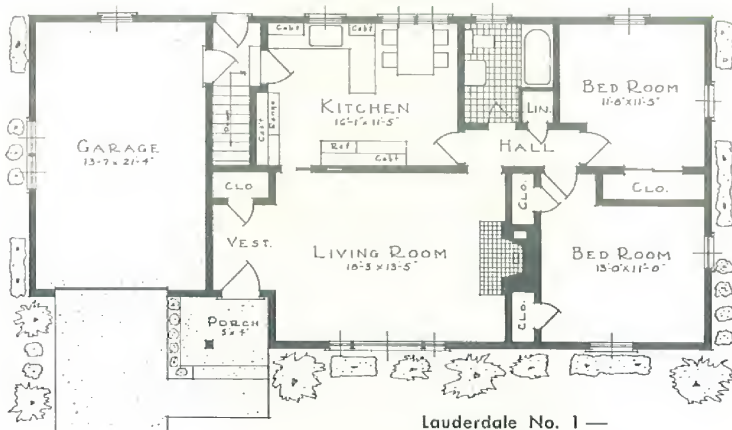
"We will be very happy to show our home to anyone. We're completely satisfied and would recommend a Liberty Home to everybody."

R. J. Emerly, Penna.

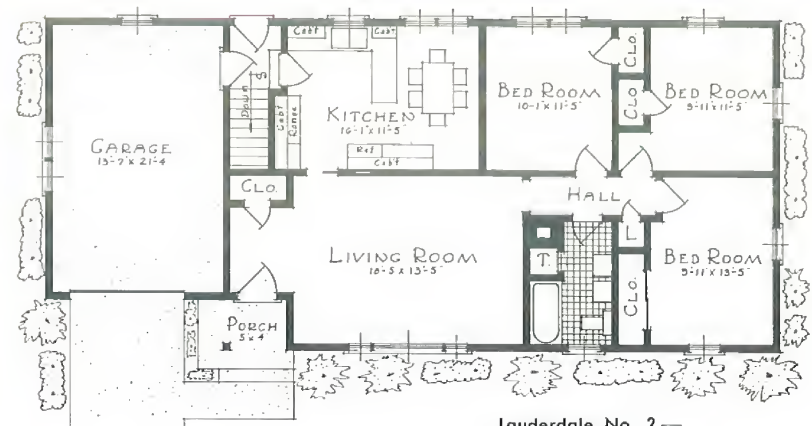
the lauderdale



Contemporary styling, with flowing lines and extra wide overhanging eaves, the Lauderdale is a splendid example of the beauty and built-in character of present-day planning. Offered in either a 2-bedroom or a 3-bedroom arrangement, each having a “dream” family kitchen with plenty of working space and dining facilities. The attached garage is easily accessible to the rear grade entry, kitchen and basement. Extending the garage for 2-car service can be accomplished at a small additional cost.



Lauderdale No. 1 —
Size: 54' x 26'
Floor area: House 1020 feet



Lauderdale No. 2 —
Size: 58' x 26'
Floor area: House 1124 feet

ACT NOW! build your beautiful Liberty Home this year ...

Far too many people have never known the thrill, the excitement, the deep-down satisfaction of planning and building their own homes. Don't let this happen to you and your family, because the Liberty Ready-Cut System will enable you to own the home of your dreams . . . this year! Whether you build your own Liberty Home or have someone else build it for you, you will soon be living in the finest home money can buy, at a price you can afford to pay. This year, build the home you've always wanted, and do it the Liberty way. You can't go wrong . . . you can't make a mistake. You'll have the finest home in your town, at thousands of dollars below its true market value.



4 attractive PAYMENT PLANS

1 CASH WITH ORDER PLAN - 5% DISCOUNT

A cash discount of Five Per Cent is allowed off the regular list price of any Liberty Home when the full payment is sent in with the order. In many cases, if you are obtaining financing from a local lending institution, they will advance you enough to take advantage of this attractive discount. The list price of each home is shown on the Freight-Paid price list enclosed with your catalog. The cash discount not only applies to the basic list price but it also can be deducted from the basic cost of any optional items included in your order.

2 FIVE-DAY EXAMINATION PLAN

Deposit in your own bank the full list price of your home less Four Per Cent discount. Have your bank notify us of this deposit, using our standard "Letter of Deposit" form which will be sent on request. Your Liberty materials will be shipped to you for your inspection. Your bank will not release payment to us until the 5-day period is over, and you find everything to be satisfactory. Remember, however, that your Liberty Guarantee continues throughout the entire building program, positively protecting you in every way.

3 CONSTRUCTION LOAN PLAN

You may finance a Liberty Home through a local bank, savings & loan, or other financial institution. Payment to us will be made during construction from the proceeds of your local loan. After you order your Liberty materials, we will complete all arrangements for payment with the lending agency you designate. Under this plan, no cash payment is required with your order.

4 MONTHLY PAYMENT PLAN - ONLY 10% DOWN

We extend this plan to customers who, for one reason or another, are unable to secure an immediate Construction Loan from local sources. Terms are only 10% down, plus a small closing fee of \$65. We will tailor-make a plan for paying the balance, which can extend over a period of up to ten years, depending upon your income. No monthly payments will be required for the first six months. Furthermore, if you convert to local financing within this six-month period, all interest charges will be cancelled.

WE CORDIALLY INVITE YOU . . . to visit us in BAY CITY, MICHIGAN

Here in the heart of Michigan's vacation-land, you'll see for yourself our modern factory and the quality of material that goes into every Liberty Home. You can even see, first-hand, many completed Liberty Homes in our beautiful subdivision of Liberty Homes.



There is absolutely no risk
the LIBERTY ready-cut way

Liberty Guarantee

We absolutely GUARANTEE all materials used in LIBERTY HOMES to be just as represented to you and that you will receive everything in good condition. We further guarantee to furnish sufficient materials of all kinds specified to complete the home as described in this catalog.

Should a shortage of any kind occur, you will immediately receive from us additional materials to make up for such shortage, or a sufficient amount in cash to purchase the necessary materials locally.

This is the Liberty Guarantee—it protects you absolutely.

LIBERTY HOMES
LEWIS MANUFACTURING COMPANY

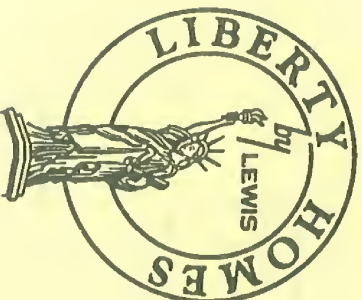


Lewis Manufacturing Company, the world's original producer of Ready-Cut homes, wants every Liberty Home owner to be completely satisfied in every way. That's why we have, for your protection, the finest guarantee in the building industry. We urge you to read our iron-clad guarantee at the top of this page. Seldom, if ever, is such a guarantee obtainable when materials are purchased from local yards.

OUR FACTORY AND OFFICES are located at Lafayette and Michigan Avenues in the South end of town, about one mile east of the river which flows through Bay City. You are cordially invited to visit us any day, Monday through Friday, or on Saturday by appointment only.



foundations of their houses, their hearths and cooking pits, their tools and the bones of the animals they
ig up a dance? How do you dig up a ceremony?" Koldehoff asked.



1960 Freight-Paid Price List

NO. 60-A

List prices quoted below are subject to discounts as shown on page 48. Freight charges are fully prepaid via truck or rail, in one or two shipments, as explained on page 35. See reverse side of price list for further details.

Page	Design	List Price	Page	Design	List Price
33	Amherst	\$8830.00	47	Lauderdale 1	\$6121.00
44	Avon 1	4403.00	47	Lauderdale 2	6531.00
45	Avon 2	5440.00	40	Lexington	7324.00
45	Avon 3	6230.00	42	Lorain 1	6062.00
22	Beachwood	11477.00	42	Lorain 2	7052.00
8	Belmont 1	8225.00	5	Manchester 1	8966.00
8	Belmont 2	8832.00	5	Manchester 2	8024.00
11	Brookfield	6392.00	16	Marlboro	9496.00
30	Cortland 1	4982.00	38	Meadowbrook 1	7625.00
30	Cortland 2	4083.00	39	Meadowbrook 2	6618.00
30	Cortland 3	4678.00	39	Meadowbrook 3	7473.00
4	Crestwood 1	5894.00	6	Monterey	7262.00
4	Crestwood 2	7495.00	10	Penfield	6323.00
29	Delray 1	7578.00	34	Revere 1	5749.00
29	Delray 2	6398.00	34	Revere 2	6197.00
31	Elmview 1	5535.00	35	Revere 3	5557.00
31	Elmview 2	5437.00	35	Revere 4	6343.00
23	Fairfax	9880.00	18	Spartan 101	4706.00
3	Glendale 1	6640.00	18	Spartan 102	5010.00
3	Glendale 2	7219.00	19	Spartan 201	4209.00
3	Glendale 3	5649.00	19	Spartan 202	3985.00
12	Hawthorne 1	5559.00	19	Spartan 203	4614.00
12	Hawthorne 2	5760.00	19	Spartan 204	4187.00
12	Hawthorne 3	6039.00	19	Spartan 205	4521.00
12	Hawthorne 4	5524.00	20	Woodlawn 1	6845.00
27	Heritage	7945.00	20	Woodlawn 2	6982.00
41	Hillcrest 1	6294.00	21	Woodlawn 3	7272.00
41	Hillcrest 2	7091.00	21	Woodlawn 4	7212.00
17	Kensington	7296.00			

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hat else?
How do you dig up a dance? How do you dig up a ceremony?" Koldehoff asked.

know they had domesticated dogs. How did they treat them? Koldehoff said they've found doz burials with wear

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Use the handy, self-mailing check-list
to request complete details and spec-
ifications for the Liberty Home of
your choice.

EXTERIOR SIDEWALL COVERAGES

The list prices provide for the home to be furnished with an exterior wall coverage exactly as shown in the catalog illustration. For instance, where horizontal siding is shown, you will receive factory-sealed, kiln-dried $\frac{5}{8}$ " x 8" All Heart Vertical Grain Redwood bevel siding, complete with aluminum corners. All surfaces are factory-sealed, thereby eliminating the necessity of priming.

For those areas illustrating vertical grooved siding, Insulite Grooved Primed Siding, $\frac{1}{2}$ " thick, grooved every 8" with fabricated edges, will be furnished. Where boards and battens are illustrated, you will receive Insulite Primed Siding Panels, $\frac{1}{2}$ " thick and 4 feet wide, together with the necessary batten strips. For areas showing masonry, the masonry must be obtained from local sources due to the excessive freight rates on such heavy items.

If you would care to have an exterior other than that shown in the catalog illustration, we will be pleased to quote the difference in price on request. See page 32 for the sidewall alternates available with your Liberty Home.

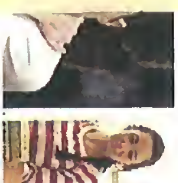
AMONG THE SPECIAL FEATURES INCLUDED WITH YOUR LIBERTY HOME, AT NO EXTRA COST, ARE:

- Completely assembled windows with take-out sash
- Select Oak Flooring
- Insulation
- Complete payment details are outlined on page 48 of the catalog. Remember . . . you will receive our money-saving 5% discount if full payment accompanies your order.
- Pre-fit, mortised and bored birch flush interior doors
- Self-sealing roof shingles
- Iron-clad guarantee

LIBERTY READY-CUT HOMES

Lewis Manufacturing Company

Bay City, Michigan



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WE CORDIALLY INVITE YOU . . . to visit us in BAY CITY, MICHIGAN

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LEWIS MANUFACTURING COMPANY



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If you really want a new home . . .

remember this about **LIBERTY**

**NOWHERE IN THE UNITED STATES CAN YOU GET
ALL THESE SPECIAL SERVICES and FEATURES**

REMEMBER

- **easy to build:** All materials in a Liberty Home are precision cut to fit . . . clearly identified for fast, easy construction.
- **no waste:** Liberty Homes are architecturally correct in every detail, and designed so there is absolutely no waste of expensive materials.
- **guaranteed:** Your Liberty Home is covered by an unconditional guarantee for quality, quantity and soundness of design and construction.
- **freight prepaid:** The price of a Liberty Home includes all shipping charges direct to your town.
- **do it yourself:** Complete, easy-to-follow building instructions and blueprints are supplied with every Liberty Home design, making it easy for you to do any or all the work yourself.
- **easy to finance:** There is a Liberty Home finance plan that makes it possible for you to have your home this year.
- **consultation:** Liberty's complete home service department is available to assist you on all phases of construction.
- **big savings:** A Liberty Home can save you as much as \$5,000.00.



Liberty Homes

A Liberty Home is a TOTAL QUALITY home . . . guaranteeing a lifetime of complete satisfaction!

**LEWIS MANUFACTURING COMPANY
BAY CITY, MICHIGAN**

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